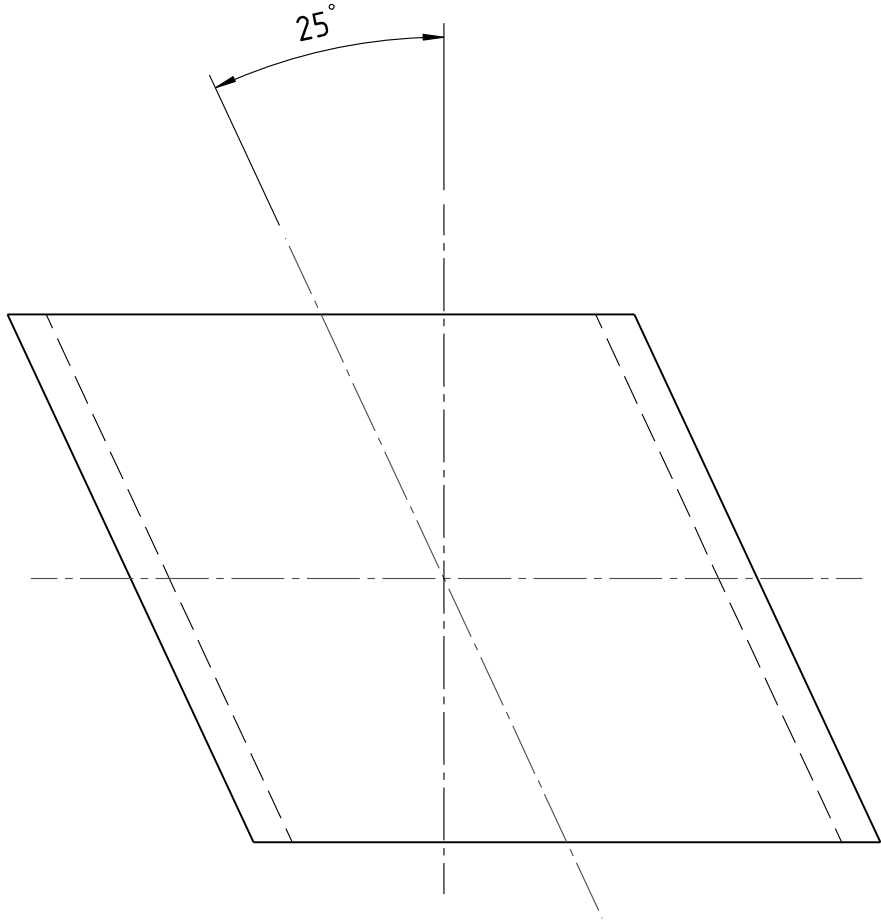


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DRAWING RELEASED FROM PLM, PHYSICAL SIGNATURE NOT REQUIRED

GRADE No.	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12	VALUE	SYMBOL
	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50		
SURFACE														
ROUGHNESS														

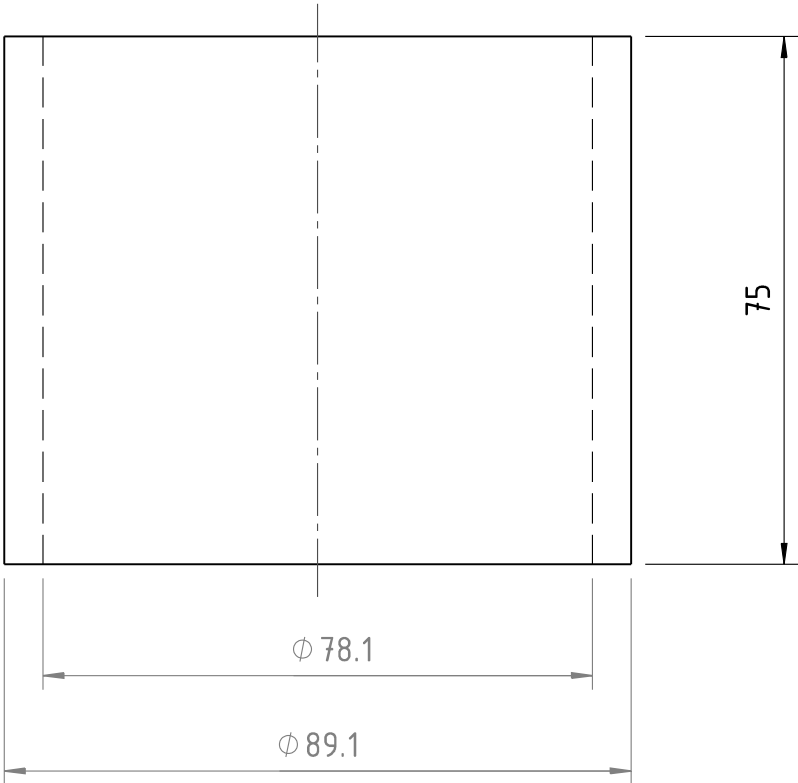


UN CONTROLLED

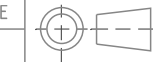
NOTE:-

1. MANUFACTURE PART AS PER GR/TD/3535.
2. REMOVE ALL SHARP EDGES AND BURRS.

MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 – 6	6 – 30	30 – 120	120 – 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.						STATUS:	MOCKUP/PROTO/PRODUCTION			
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE (mm)	COMPANY STD./I.S	Wt. (Kg)
					MATERIAL	
			PRODUCT	DMRC BG METRO CARS		
			REF DRG			
			MATERIAL	SUS304		
			HEAT TREAT.	APPD	BMT	18.05.2018
			SURFACE TREAT.	REVD	BMT	18.05.2018
			TITLE	CHKD	BN	18.05.2018
				DRWN	YB	18.05.2018
				SCALE	1:1	Wt.
				DRG No.	909-48230	0.85kgs
						ALT
						0



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