














19	AR	R601190000	ADHESIVE		THREE BOND 1521
18	1	926-14014-18	PACKING	t1	SILICON RUBBER (BLACK)
17	2	RFS74 20306	CROSS RECESSED CSK HEAD SCREW	M3x6	IS:7485-1985 / MATL: ISO:3506-79, Gr-A2-70
16	1	926-14014-16	BRACKET	t1.5	SUS304, 2B FINISH
15	2	926-14014-15	SNAP JOINER	1-04101SL	ZnDC, DIRAK PART NO. - 294-9104.00-02830
14	1	926-14014-14	PACKING	t1	SILICON RUBBER (BLACK)
13	1	926-14014-13	BALL CATCHER PAD	t4	SUS304, 2B FINISH
12	1	926-14014-12	DUAL BALL CATCHER	6-130	DIRAK PART NO. 263-9007
11	2	926-14014-11	PACKING	t5	SILICON SPONGE RUBBER (GREY)
10	1	926-14014-10	PACKING	t5	SILICON SPONGE RUBBER (GREY)
9	1	926-14014-09	ROD	Ø3	SUS304, 2B FINISH
8	3	926-14014-08	SPRING	Ø1.4	AUSTENIC SS SPRING WIRE TO Gr-1 OF IS:4454 (PART-4)
7	1	926-14014-07	SIDE PLATE	t1.5	SUS304, 2B FINISH
6	1	926-14014-06	SIDE PLATE	t1.5	SUS304, 2B FINISH
5	1	926-14014-05	HINGE PLATE	t1.5	SUS304, 2B FINISH
4	1	926-14014-04	HINGE PLATE	t1.5	SUS304, 2B FINISH
3	2	926-14014-03	PLATE	t1.5	SUS304, 2B FINISH
2	1	926-14014-02	BRACKET	t1.5	SUS304, 2B FINISH
1	1	926-14014-01	EMERGENCY COVER	t1.5	SUS304, 2B FINISH

SL.No.		QTY	PART / STOCK No.				DESCRIPTION		SIZE		COMPANY STD./IS		WT. (kg)			
											MATERIAL					
							PRODUCT	BMRCL METRO CARS								
							REF. DRG.									
							MATERIAL	-								
							HEAT TREAT.		APPD	PVG		08.12.2017				
							SURFACE TREAT.		REVD	PVG		08.12.2017				
		ECN NO:9261078 DIA 6 X 2 HOLES ADDED		03.08.2019					TITLE		CHKD	GURUPRASAD N.C.	08.12.2017			
							COVER, EMERGENCY HANDLE, EXTERIOR			DRWN	GURUPRASAD N.C.	08.12.2017				
		ECN NO: 92610050 10RTAIL: 8 & 1% UPDATED 2ICOLOUR ADDED FOR ITEM NO. 14 & 18 3ITEM NO.12 DIRAK: PART NO. UPDATED		03.03.2018		GURU				KP	KOHAD	SCALE			SHEET	WT.
												NTS			1 OF 1	-
ALT.NO.		ECN NO/CHANGES										DRG No.				ALT
							BEAML LIMITED			926-14014						
3								4			1		A2			

UNCONTROLLED

**NOTE:**

1. SHARP EDGES SHALL BE DEBURRED.
2. FIRE RETARDANT RUBBERS SHALL BE PROVIDED.
3. RUBBER ITEM NO. 10, 11 & 18 SHALL BE BONDED AS PER DRAWING.
4. STIFFNESS OF SPRING SHALL BE ENSURED SUCH THAT THE COVER ASSEMBLY IS HELD TIGHT IN POSITION, BUT CAN BE HAND OPERATED.
5. OUTSIDE SURFACE OF ITEM NO. 1 SHALL BE BEAD BLASTED.
6. SAMPLE APPROVAL SHALL BE OBTAINED BEFORE MASS PRODUCTION.