

Request for Quotation

For

**“DESIGN, MANUFACTURE, SUPPLY, COMMISSIONING AND PROVING OF SPOT WELD JIG
FOR MIDDLE BLOCK FRAME”**

BEML, Bangalore Complex

Tender No: 6300031793

BEML Limited

Event Service Provider:



Vendor's Time and Expenses: To be borne by the vendor

No representation would be entertained on any errors if found in the RFQ. How ever vendors to bring such errors / omissions to the notice of BEML for necessary corrective action

Confidential Document: for limited circulation among the participants of e-tender event, for Annual requirement finalization for BEML to be conducted on "BEML SRM" Platform

Note: The RFQ to be read along with the General Terms and Conditions of the Tender which apply

Product Specific Information:

Item Code	"As per Exhibit – A"
Product Specifications:	"As per Exhibit – A"
Quantity	"As per Exhibit – A"
Standards Applicable	"As per applicable drawing, specification mentioned in Exhibit A and relevant standard/s"
Delivery Schedule:	Please refer to "Exhibit – A"
Volume of Business	Total volume of business projected in "Exhibit-A" is a firm requirement. However volumes mentioned may vary substantially on either side depending on business needs.
Price Basis for e-tender Event (Commercial Ranking Basis)	Bidder has to forward their quote in detail like Basic Price, GST and Freight separately. Note: Transit Insurance, Handling Charges, etc. to vendor's account. Bids placed by bidder shall be unconditional and complete in all respect in line with price basis described above. Any incomplete / non-compliant offers are liable for rejection. Vendor should also take into account inspection charges of the inspection agency, which are to be absorbed by Vendor.
Business Share & Preference.	Buyer reserves the right on quantum of business on sources. Preference may be given to bidders bidding for the entire lot/quantity and at the same time remain most competitive, technically suitable, meeting delivery requirements and proven sources.
Warranty Terms.	Warranty Period of 1 Year from date of inspection clearance by BEML. Within warranty period if any repair/replacement needed in the Jig, the same should be attended free of charge by firm at BEML, Bangalore Complex.
Performance Bank Guarantee.	Performance Bank Guarantee to be provided from Scheduled Commercial Bank authorized by RBI to issue a Bank Guarantee for 10% of the Basic Order Value, for the Warranty Period, beginning from date of acceptance by BEML. The Bank Guarantee must be issued on the Structured Financial Messaging System (SFMS) platform.
Inspection Authority & Charges:	BEML Inspection and certification of the "Supply, Installation, Commissioning and Proving by vendor" at BEML. Material used for destructive testing while inspection by inspection authority is to vendor account. BEML will not be liable to make payment for the same. Supplies made to BEML shall be the full PO Qty of the item in its full form as per drawing, destructive test samples of the material shall not be accepted as supply against order.
Note: Quotation will be considered based on Technical Compliance provided by vendor.	

Exhibit - A

**Tentative requirement of
“DESIGN, MANUFACTURE, SUPPLY, COMMISSIONING AND PROVING OF SPOT WELD JIG
FOR MIDDLE BLOCK FRAME”**

Requirement Specification

Item	Item Name	UOM	Quantity
1.	Weld Jig MIDDLE BLOCK FRAME 525-43020/53: DESIGN, MANUFACTURE, SUPPLY, COMMISSIONING AND PROVING OF SPOT WELD JIG FOR MIDDLE BLOCK STRUCTURE ASSEMBLY TO PART DRAWING NOS: 525-43020, 525-43048 AND 525-63013. 1. Fixture frame to be designed for the available spot welding machine guns used in the production shop. The jig surface should be machined to maintain the included angle 175°. Toggle clamps used to be of lower height to avoid the spot welding gun hitting them, strap clamps to be of tougher material and blackened. 2. The vendor should visit BEML to witness the existing the spot welding machine and similar jig of other projects before quoting. Vendor has to give concept design for approval along with the quotation. 3. Vendor should submit the proof of similar jigs manufactured and supplied to others along with the quotation. 4. Weld jigs design drawings complete in all respect (with material detail, parts detail etc..) to be furnished and get approval by BEML, before manufacturing of weld jig. However, the design approval at this stage cannot be considered as final but provisional subject to prove out of the Jig. 5. Final inspection and proving of the jigs will be at BEML premises. 6. Final manufacturing design drawings with the changes incorporated during the proving of the jig to be provided in soft copy in CD, and two set of printed copies. 7. All plate details of the weld jigs should be machined. The Jig should be painted with red oxide primer and apple green secondary and final coat. 9. Vendor should incorporate any minor design, modification during the Manufacturing stages of the weld jig, if there are any changes or modifications in part drawings. 10. Name plate must be fixed with “vendor name & code, Jig detail like Tool drawing no, part no”.	1	No

DELIVERY SCHEDULE

Delivery Period: Delivery in 1 month from ordering.
Strict adherence to P.O delivery schedule is mandatory: On receipt of PO,item/s to be supplied as per the P.O schedule.
Supply shall be made as per drawing and Tender/RFQ Specifications as applicable.
If any Minor changes (after issue of purchase order firm has to observe the same and supply the components accordingly).
Please send the Duplicate Invoice to Transporter along with the consignment.
After supply, the Original Bill, Quality records, dimensional reports and Material Test certificates submission shall be posted/couriered in the name of the concerned Purchase officer/s who has floated the tender with address as Purchase Hall 2, BEML Ltd, New Thippasandra Bangalore 560075.

Note: Timely delivery is the essence of the contract. No delivery schedule amendments will be entertained unless otherwise required by BEML.