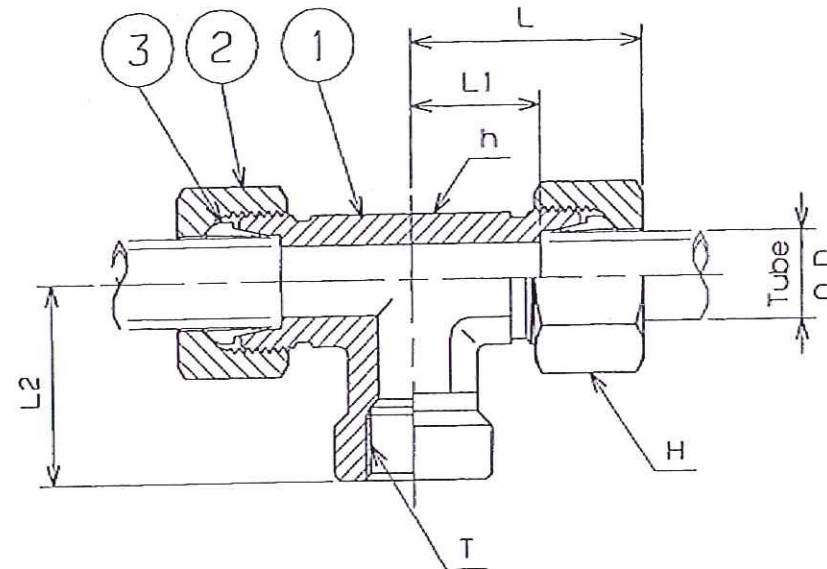


MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227									
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)									
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.									
QUALITY OF WELD JOINTS REF. RD-230 MEDIUM									
PROTO / PILOT / PRODUCTION									

PART NO.	TUBE O.D (mm)	T	WIDTH ACROSS FLAT		L	L1	L2
			H	h			
909-60233	22	G3/4	36	36	47	30.5	40



UNCONTROLLED COPY

NOTE

THE STRENGTH AND NO AIR LEAKAGE SHALL BE GUARANTEED UNDER THE CONDITION OF NO. 1 AND 2.

1. TEMPERATURE RANGE : -40 - +80°C
2. OPERATING PRESSURE : MAX. 80 BAR

3. END FITTING SHALL BE OF FLARELESS DOUBLE COMPRESSION TYPE & CONFIRM TO SPECIFICATION: DIN2353 (ISO8434-1)
- SHALL BE APPLIED FOR DIMENSIONS NOT SPECIFIED AT DRAWING

3	2	909-60711	SLEEVE		SUS316	
2	2		NUT		SUS316	
1	1		BODY		SUS316	
SL No.	QTY	DRG. / STOCK No.	DESCRIPTION	SIZE	COMPANY STD/IS STD	Wt.Kg.
			DETAIL PARTS			
			PRODUCT			
			DMRC 8 CAR			
			SURFACE TREATMENT			
			APPROVED			
			CHECKED			
			DRAWN			
			REF DRG EE01872-403			
			SCALE			
			NTS			
			SHEET			
			1 of 1			
			Wt (Kg)			
ALT	CHANGES / ECN No.	DATE	BY	CKD	APP	QTY
						NEXT ASSY
						MODEL
			TITLE			
			FEMALE BRANCH TEE			
			DRG No.			
			909-60233			
			ALT			
			1			

GRADE No.	VALUE	SYMBOL
N1	0.025	
N2	0.05	
N3	0.1	
N4	0.2	
N5	0.4	
N6	0.8	
N7	1.6	
N8	3.2	
N9	6.3	
N10	12.5	
N11	25	
N12	50	
SURFACE		
ROUGHNESS		