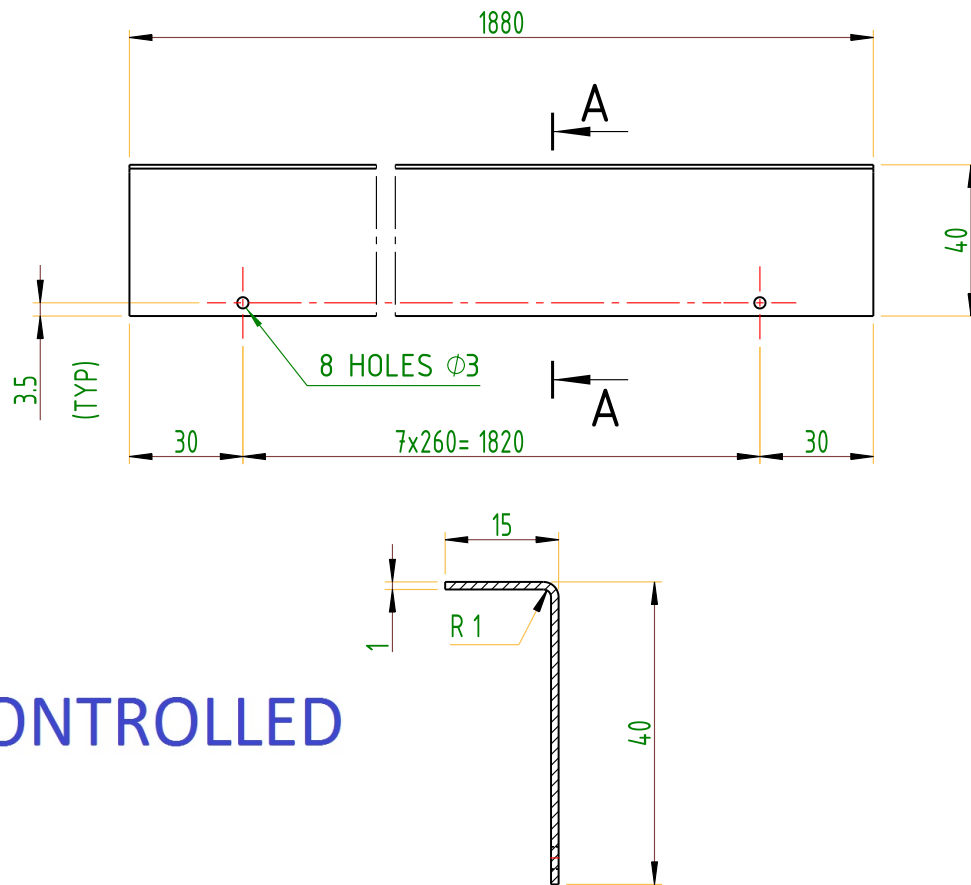


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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.						STATUS:	PROTO/PRODUCTION			
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										









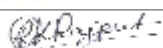
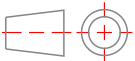

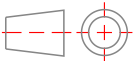

UNCONTROLLED

SECTION-AA

SCALE: 1:1

NOTE:

1. ALL DIMENSIONS ARE IN mm.
2. REMOVE ALL SHARP EDGES AND BURRS.
3. THE SEAL PLATE SHALL CONFORM TO TDC DOC NO.: GR/TD/4989

							1880X54X1THK					
SL.No.	QTY	PART / STOCK No.	DESCRIPTION					SIZE	COMPANY STD./I.S	Wt. (Kg)		
									MATERIAL			
							PRODUCT	MUMBAI METRO CARS L2 & L7				
							REF DRG	-				
							MATERIAL	A5052P/IS:737-2008 Gr 52000 CONDITION "O"				
							HEAT TREAT.	-	APPD		06/02/2020	
							SURFACE TREAT.	-	REVD		06/02/2020	
							TITLE	SEAL, PLATE-2	CHKD		06/02/2020	
									DRWN		06/02/2020	
									SCALE		SHEET	Wt.
									1:2		1 OF 1	-
ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD	 BEM LIMITED <small>NEW FRONTIERS. NEW DREAMS</small>			DRG No.		ALT	
									525-16149		