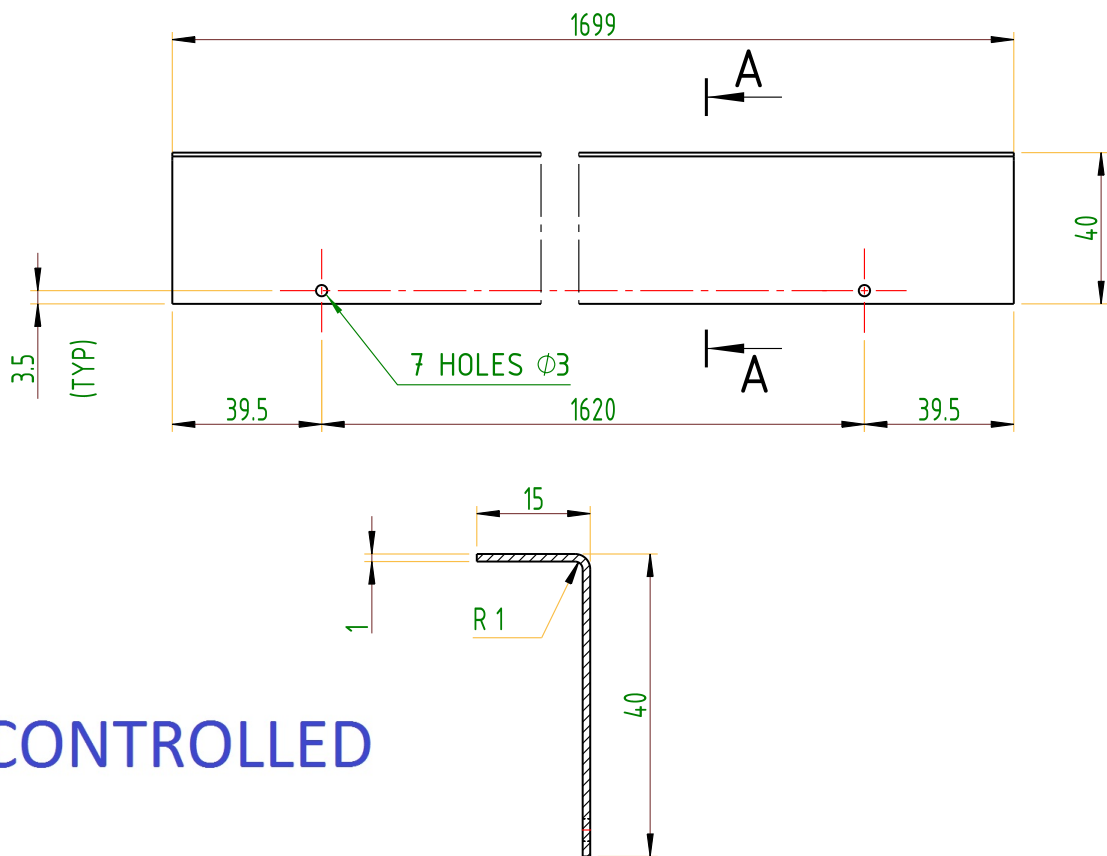


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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.						STATUS:	PROTO/PRODUCTION			
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										












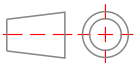

# UNCONTROLLED

## SECTION-AA

SCALE 1:1

NOTE:

1. ALL DIMENSIONS ARE IN mm.
2. REMOVE ALL SHARP EDGES AND BURRS.
3. THE SEAL PLATE SHALL CONFORM TO TDC DOC No.: GR/TD/4989.

						1699X54X1THK				
SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./I.S		Wt. (Kg)			
					MATERIAL					
					PRODUCT	MUMBAI METRO CARS L2 & L7				
					REF DRG	-				
					MATERIAL	A5052P/IS:737-2008 Gr 52000 CONDITION "O"				
					HEAT TREAT.	-	APPD		06/02/2020	
					SURFACE TREAT.	-	REVD		06/02/2020	
					TITLE	SEAL, PLATE-8				
					CHKD					06/02/2020
					DRWN					06/02/2020
					SCALE					SHEET
					1:2	1 OF 1	-			
ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD	DRG No.		ALT		
						 <b>BEM</b> BEML LIMITED <small>NEW FRONTIERS. NEW DREAMS</small>		525-16155		
								