











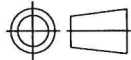



GRADE No.	N12	N11	N10	N9	N8	N7	N6	N5	N4	N3	N2	N1
VALUE	50	25	12.5	6.3	3.2	1.6	0.8	0.4	0.2	0.1	0.05	0.025
SYMBOL												

NOTES:-

1. REMOVE ALL SHARP EDGES & BURRS.
2. CLEAT SHALL BE FIRE RETARDANT TO V-0 GRADE OF UL - 94

2	1		PLATE	46x38x1 THK.	AISI 304		
1	1SET		CLEAT	46x30x9.5	NYLON 6		
SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./I.S	Wt. (Kg)	
					MATERIAL		
			PRODUCT	BMRCL METRO CARS			
			REF DRG				
			MATERIAL				
			HEAT TREAT.	APPD	MS	03-03-2020	
			SURFACE TREAT.	REVD	DB	02-03-2020	
			TITLE	CHKD	JC	24-02-2020	
			CLEAT ASS'Y	DRWN	ILYAS		
				SCALE		SHEET	Wt.(Kg)
				1:1		1 OF 1	-
ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD	DRG No.	
						926-60425	
			 BEML LIMITED			ALT	
						