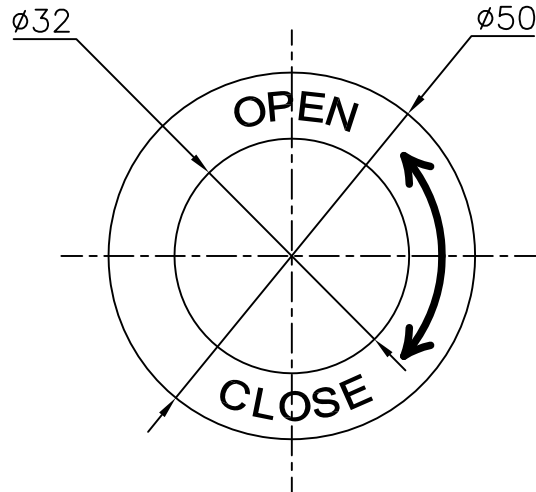


MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0-6	6-30	30-120	120-315	315-1000	1000-2000	2000-4000	ABOVE 4000
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227									
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)									
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS.1012.C.						PROTO/PILOT/PRODUCTION			
QUALITY OF WELD JOINTS REF, RD-230 MEDIUM									



NOTE:

- COLOR OF TEXT & ARROW MARK : BLACK
- BACKGROUND : WHITE
- FONT : ARIAL
- FONT SIZE : 4MM HEIGHT & 3.5MM WIDTH
- MATERIAL : POLYESTER OR EQUIVALENT SPECIAL EXTERIOR GRADE MATERIAL, COATED WITH PERMANENT CLEAR ACRYLIC, PRESSURE SENSITIVE ADHESIVE.
- MATERIAL THICKNESS : 0.45 ± 10%
- MAKE : 3M, AVERY, PERMACEL OR OTHER REPUTED SOURCES.
- PROPERTIES : HIGH QUALITY MATERIAL OFFERING PERMANENT WEATHERPROOF, WATERPROOF, CHEMICAL AND TEMPERATURE RESISTANCE.
- PRINTING : SILKSCREEN SURFACE PRINTING
- FINISH : CLEAR COATING

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GRADE No.	VALUE	SYMBOL	GRADE No.	VALUE	SYMBOL
N1	0.025	▽	N7	1.6	▽
N2	0.05	▽	N8	3.2	▽
N3	0.1	▽	N9	6.3	▽
N4	0.2	▽	N10	12.5	▽
N5	0.4	▽	N11	25	▽
N6	0.8	▽	N12	50	▽

SL No.	QTY	DRG. / STOCK No.	DESCRIPTION	SIZE	COMPANY STD/IS.STD	Wt.Kg.
DETAIL PARTS				MATERIAL		



BEML LIMITED
R&D, BANGALORE COMPLEX
BANGALORE 560 075