






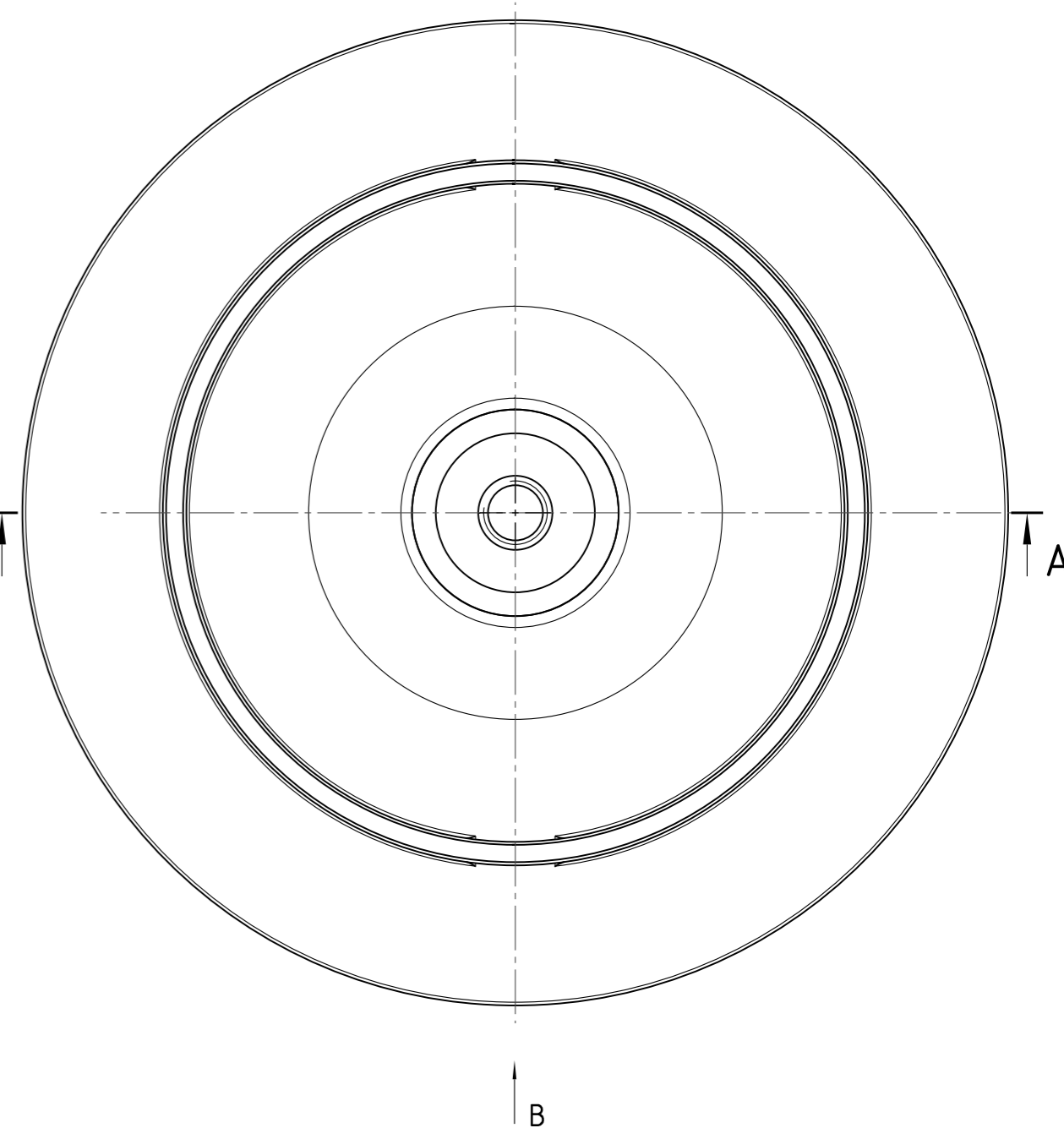
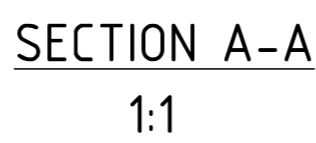


2	1	525-81116	GUIDE SPRING				Ø64X219								
1	1	525-81115	PLATE LOWER				Ø292X24								
SL.No.	QTY	PART / STOCK No.				DESCRIPTION				SIZE		COMPANY STD./I.S		Wt. (Kg)	
														MATERIAL	
						PRODUCT	MUMBAI METRO CARS L2 & L7								
						REF DRG									
						MATERIAL	SS400 AS PER JIS G 3101								
	ECN: 52510159 REVISED AND REDRAWN	DATE: 10-02-2020	BY: VSE	CHKD: RSS	APPD: MS	HEAT TREAT.			APPD	MS					
						SURFACE TREAT.			REV'D	RSS					
	ECN: 52510123 PRILIMINARY DRAWING COMMENT ADDED					TITLE	PLATE LOWER ASSEMBLY				CHKD	VSE			
											DRWN	VSE			
											SCALE			SHEET	Wt.
ALT.NO.	ECN NO/CHANGES		DATE: 10-02-2020	BY: VSE	CHKD: RSS	APPD: MS	 BEML LIMITED				DRG No.		1 OF 1	9.9kg	ALT
										525-81030					



NOTES:

1. WELD SYMBOL AS PER ISO 2553.
2. WELD PERFORMANCE CLASSES AND WELD INSPECTION CLASSES AS PER EN 15085.
3. WELDING TO BE EXECUTED AS PER WELDING SPECIFICATION GR/TD/3353.
4. REMOVE SHARP EDGES, BURRS AND WELDING SPATTERS.
5. PAINTING TO BE DONE AS PER PAINTING SPECIFICATION GR/TD/4390 EXCEPT SCREW.
6. TO BE PLATED WITH PHOSPHATE.
7. SURFACE TEST (MT or PT) NECESSARY OF WELD MARKED *



CUTOUT IS PROVIDED AT 2 SIDES AT 180°

VIEW B
1:1