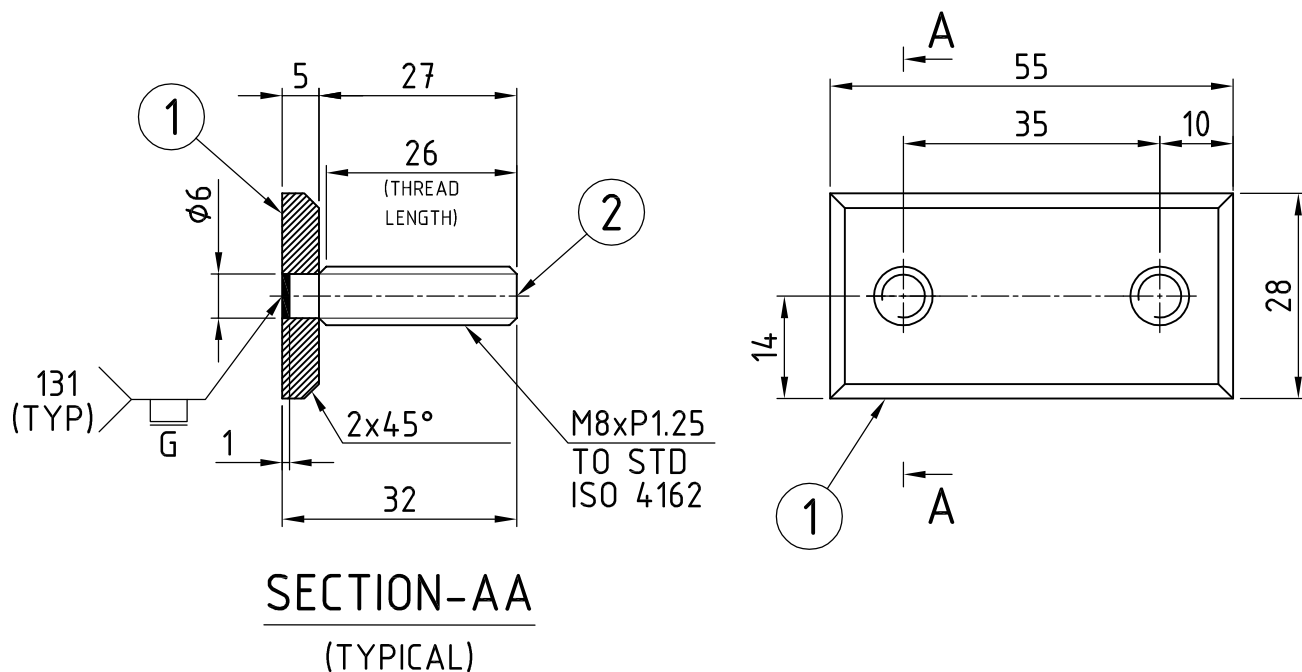








MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.							STATUS:	PRODUCTION		
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



SECTION-AA
(TYPICAL)

NOTE:

1. ALL DIMENSIONS ARE IN mm.
2. REMOVE ALL SHARP EDGES AND BURRS.
3. WELDING SYMBOLS AS PER ISO 2553.
4. NYLOK BLUE PATCH TO BE APPLIED ON THE THREAD.

2	2	926-23127-2	STUD	Ø9, L=32	SUS 304 / AISI 304		
1	1	926-23127-1	PLATE	55x28x5THK	SUS 304 / AISI 304		
SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./IS	Wt. (Kg)	
					MATERIAL		
			PRODUCT	BMRCL METRO CARS			
			REF DRG	-			
			MATERIAL	-			
			HEAT TREAT.	-	APPD	20/09/2018	
			SURFACE TREAT.	-	REVD	20/09/2018	
			TITLE	CHKD	20/09/2018		
			SQUARE BOLT SPECIAL	DRWN	20/09/2018		
				SCALE		SHEET	Wt.(Kg)
				1:1		1 OF 1	-
ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD	DRG No.	
						926-23127	
 BEML LIMITED <small>NEW FRONTIERS. NEW DREAMS</small>						ALT 