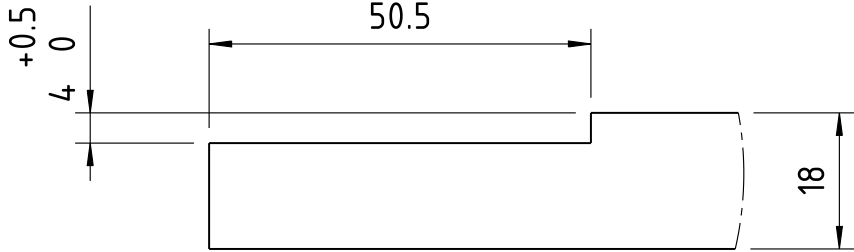
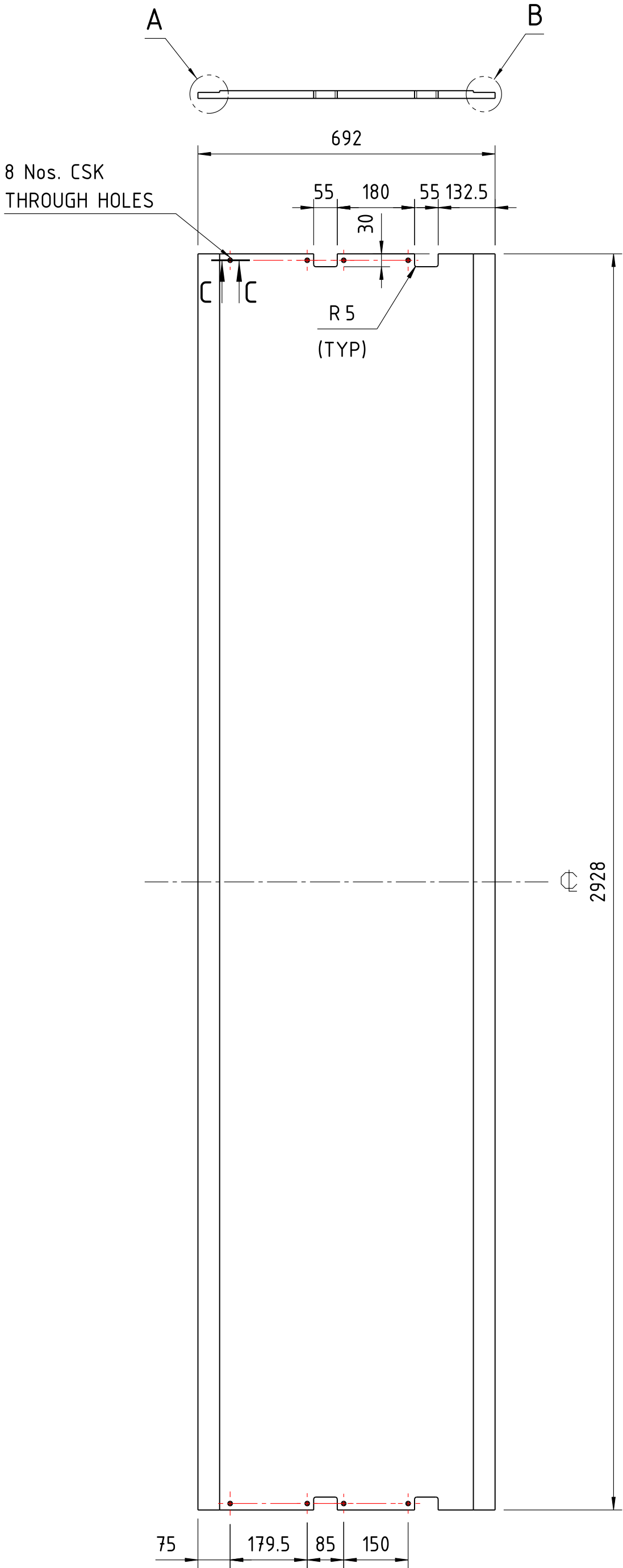


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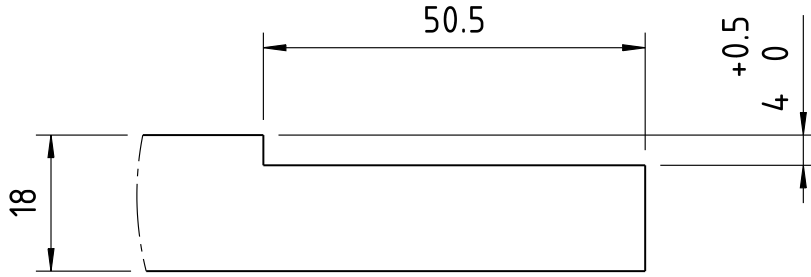
GRADE No.	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12
VALUE	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
SYMBOL												

SURFACE
ROUGHNESS

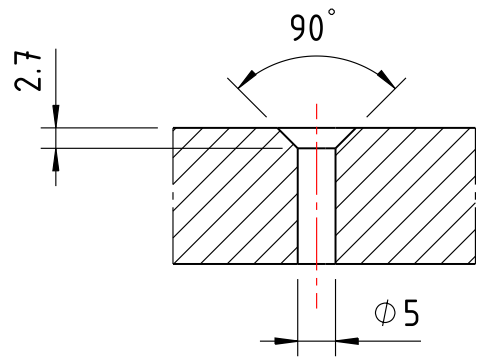
ram sign.jpg



DETAIL A
SCALE 1:1









DETAIL B
SCALE 1:1



SECTION C-C
SCALE 1:1

- NOTE
1. ALL DIMENSIONS ARE IN mm.
 2. TOLERANCE: DIAGONAL ± 1 , EDGE LINEARITY $< 0.5\text{mm/m}$ & FLATNESS $< 1\text{mm/m}$.
 3. THE FLOOR BOARD SHALL CONFORM TO PTS DOC. NO. GR/TD/5022.
 4. REMOVE ALL SHARP EDGES AND BURRS.

				692X2928X18THK						
SL.No.	QTY	PART / STOCK No.		DESCRIPTION		SIZE (mm)		COMPANY STD./I.S	Wt. (Kg)	
								MATERIAL		
					PRODUCT	DMRC BG METRO CARS				
					REF DRG	---				
					MATERIAL	---				
					HEAT TREAT.	---		APPD	09/04/2020	
					SURFACE TREAT.	---		REVD	09/04/2020	
					TITLE	---		CHKD	09/04/2020	
					FLOOR BOARD -10		DRWN	09/04/2020		
							SCALE		SHEET	Wt.
							1:10		1 OF 1	---
ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD	DRG No.		909-16174		ALT
					 BEM LIMITED				