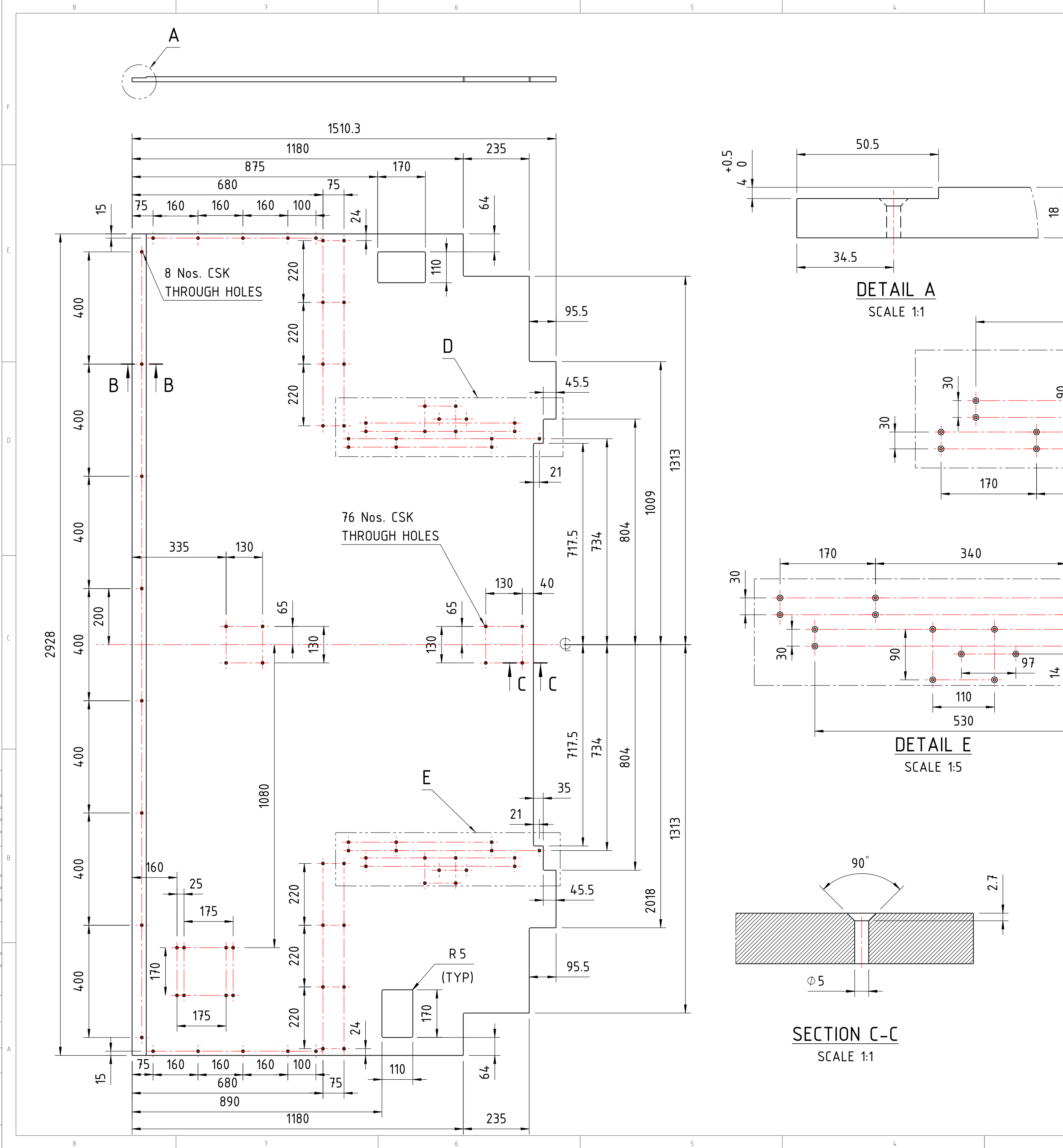


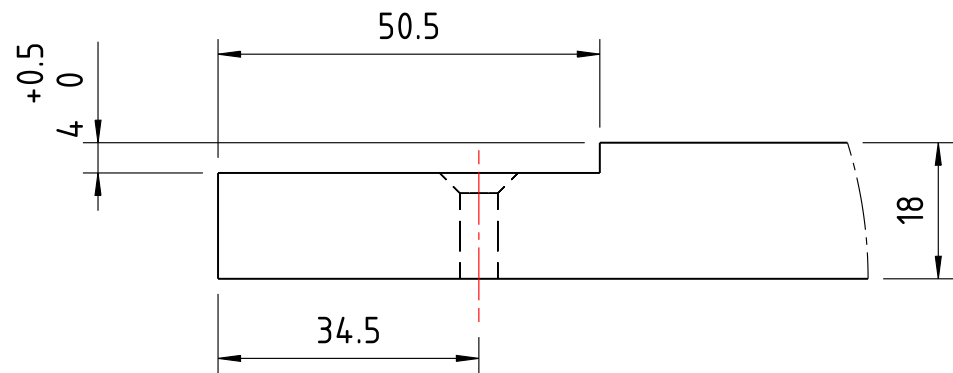
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GRADE No.	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12
VALUE	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
SYMBOL												
SURFACE												
PROCESS												

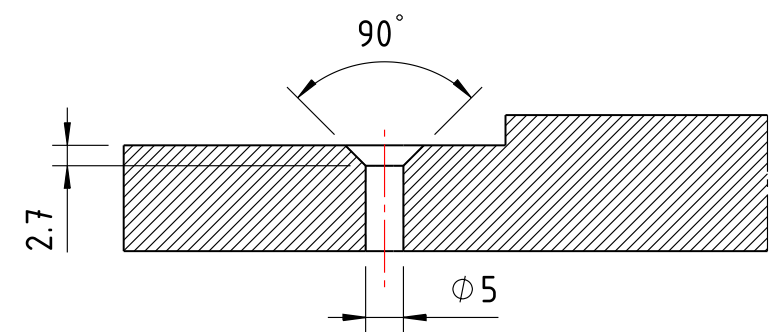
ram sign.jpg



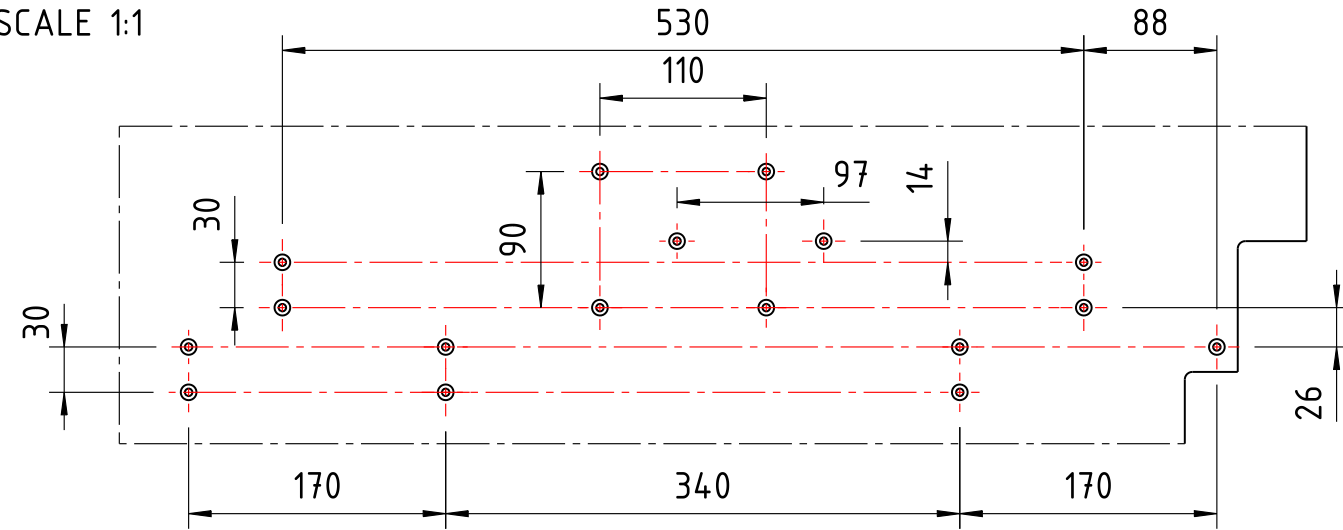
3		2					1			
MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.							STATUS:	PROTO/PRODUCTION		
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



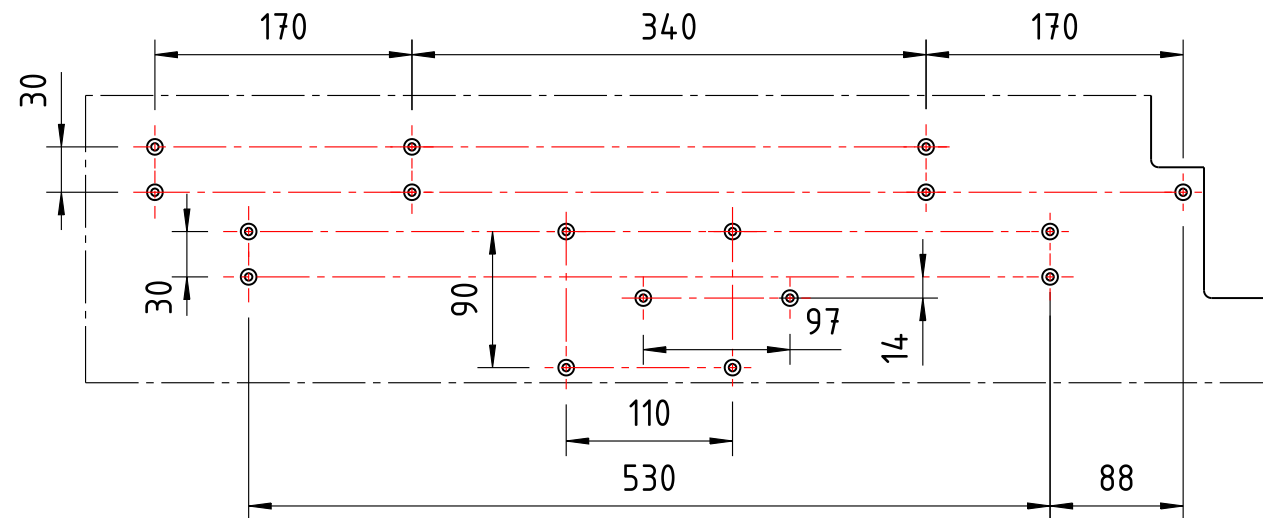
DETAIL A
SCALE 1:1



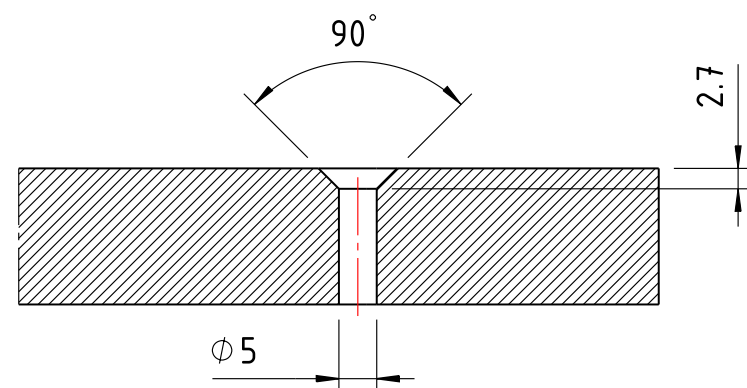
SECTION B-B
SCALE 1:1



DETAIL D
SCALE 1:5



DETAIL E
SCALE 1:5



SECTION C-C
SCALE 1:1

NOTE

1. ALL DIMENSIONS ARE IN mm.
2. TOLERANCE: DIAGONAL ± 1 , EDGE LINEARITY $< 0.5\text{mm/m}$ & FLATNESS $< 1\text{mm/m}$.
3. THE FLOOR BOARD SHALL CONFORM TO PTS DOC. NO. GR/TD/5022.
4. REMOVE ALL SHARP EDGES AND BURRS.

SL.No.		QTY		PART / STOCK No.		DESCRIPTION		1510.3X2928X18THK		SIZE (mm)		COMPANY STD./I.S		Wt. (Kg)	
PRODUCT		REF DRG		MATERIAL		HEAT TREAT.		SURFACE TREAT.		TITLE		APPD		09/04/2020	
REF DRG		MATERIAL		HEAT TREAT.		SURFACE TREAT.		TITLE		APPD		09/04/2020		09/04/2020	
REF DRG		MATERIAL		HEAT TREAT.		SURFACE TREAT.		TITLE		APPD		09/04/2020		09/04/2020	
REF DRG		MATERIAL		HEAT TREAT.		SURFACE TREAT.		TITLE		APPD		09/04/2020		09/04/2020	
REF DRG		MATERIAL		HEAT TREAT.		SURFACE TREAT.		TITLE		APPD		09/04/2020		09/04/2020	
REF DRG		MATERIAL		HEAT TREAT.		SURFACE TREAT.		TITLE		APPD		09/04/2020		09/04/2020	
REF DRG		MATERIAL		HEAT TREAT.		SURFACE TREAT.		TITLE		APPD		09/04/2020		09/04/2020	
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