

	TECHNICAL DELIVERY CONDITION	Project: MRS1
Aggregate	Foot Rest Assy.	DOC No.: GR/TD/5012
BEML Enquiry/ RFQ Reference :		

Sl. No.	Technical Delivery Conditions	COMPLIED	NOT COMPLIED
1	Foot rest assembly. shall confirm to the tender drawing No. 525-18085 requirements.	<input type="checkbox"/>	<input type="checkbox"/>
2	The material used shall be austenitic stainless steel to grade SUS304/AISI304 for all stainless steel parts, and shall be procured from reputed stainless steel plate manufacturers.	<input type="checkbox"/>	<input type="checkbox"/>
3	The firm shall submit material test certificate for chemical composition and mechanical properties from the source.	<input type="checkbox"/>	<input type="checkbox"/>
4	Due care shall be taken to ensure quality of welding and after fabrication the weld areas shall be pickled and passivated. Pickling & Passivation process details shall be submitted along with the technical bid.	<input type="checkbox"/>	<input type="checkbox"/>
5	Fabrication of the assembly shall be carried out by qualified welders. Welder qualification certificate and Welding Process Qualification (WPS & PQR) as per EN / ISO / DIN standard shall be submitted along with the technical bid.	<input type="checkbox"/>	<input type="checkbox"/>
6	The foot rest assemblies shall be fabricated using dedicated tooling, jigs & fixtures and the final part shall be free of bend marks & scratches.	<input type="checkbox"/>	<input type="checkbox"/>
7	The exposed surface of item 1 & 2 shall be buff to mirror (No.8) finish as per ASTM A480, alternately may be supplied with Ni-Cr Plating.	<input type="checkbox"/>	<input type="checkbox"/>
8	All Springs shall be Galvanized & Chromate passivated.	<input type="checkbox"/>	<input type="checkbox"/>
9	Item 15-foot rest shall be anodized as per IS: 1868 to Gr. AC15.	<input type="checkbox"/>	<input type="checkbox"/>
10	The mating surfaces of Aluminium casting (Foot rest) shall be painted before assembly to avoid Bi-metallic corrosion. Color : Aluminium metal colour.	<input type="checkbox"/>	<input type="checkbox"/>
11	The supplier shall submit detailed manufacturing process used for foot rest assy. along with the technical bid.	<input type="checkbox"/>	<input type="checkbox"/>
12	After fabrication, the finish products shall be of sound quality without any defects.	<input type="checkbox"/>	<input type="checkbox"/>
13	All the parts of foot rest assembly shall be subjected to visual and dimensional inspection. Inspection reports shall be submitted along with supplies.	<input type="checkbox"/>	<input type="checkbox"/>
14	The supplier shall obtain sample approval and fitment trials for foot rest assy. from BEML before taking up mass production.	<input type="checkbox"/>	<input type="checkbox"/>
15	The Foot Rest assemblies. shall be packed to ensure that no damage will occur during transit & storing at BEML.	<input type="checkbox"/>	<input type="checkbox"/>
16	Part number shall be marked on the assembly. However, use of label for mentioning the part number is not acceptable.	<input type="checkbox"/>	<input type="checkbox"/>
17	The firm shall undertake to provide DLP spares which have to be stocked by the firm at the depots during the DLP period of 10 years, at his own cost. List of DLP spares shall be submitted along with the technical offer.	<input type="checkbox"/>	<input type="checkbox"/>

Signature of the Bidder with Seal
(Name, Designation & Address)