

MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~

FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227

UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)

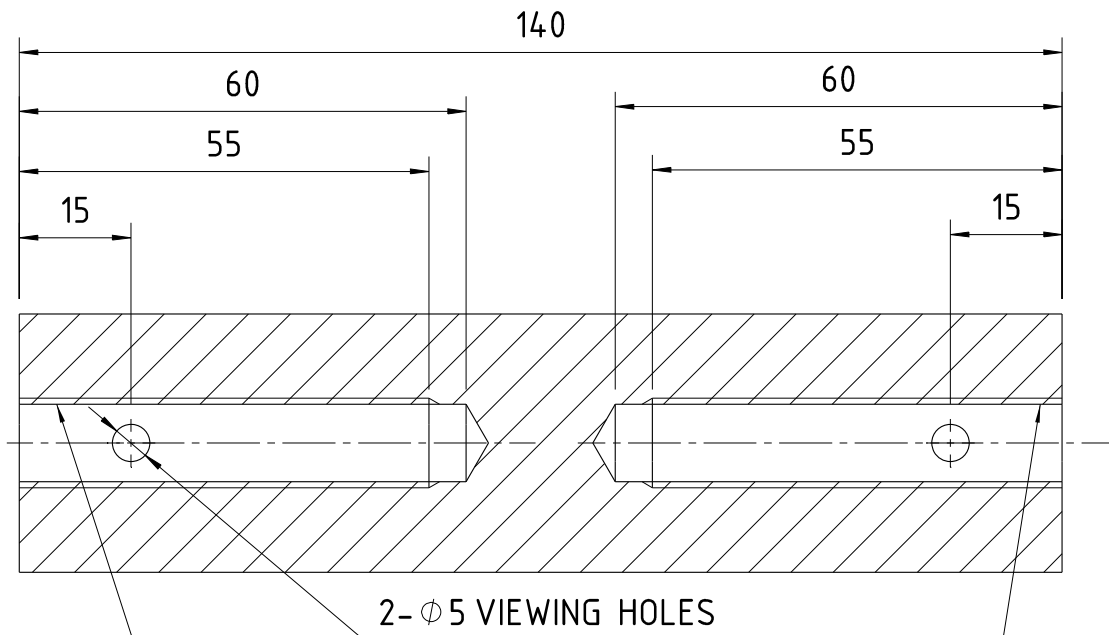
QUALITY OF WELD JOINTS REF, RD 230 MEDIUM

VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.

WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96

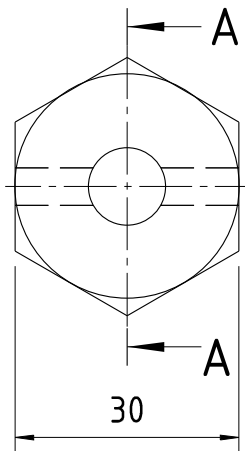
STATUS:

PROTO



M12x1.75 L.H. THREAD

M12x1.75 R.H. THREAD

SECTION A-ANOTE

1. SCREW MACHINING SHALL BE DONE ACCORDING TO ISO 261 NORMAL GRADE OR ABOVE.
2. REMOVE SHARP EDGES AND BURRS.

GRADE No.		VALUE	SYMBOL																		
1				ECN: 52510182 Revised & redrawn			DATE 08-05-2020	BY VSE	CHKD RSS	APPD MS											
SURFACE ROUGHNESS				ALT.NO.		ECN NO/CHANGES		DATE 08-05-2020		BY VSE		CHKD RSS		APPD MS		DRG No.			ALT		
														525-84111			1				