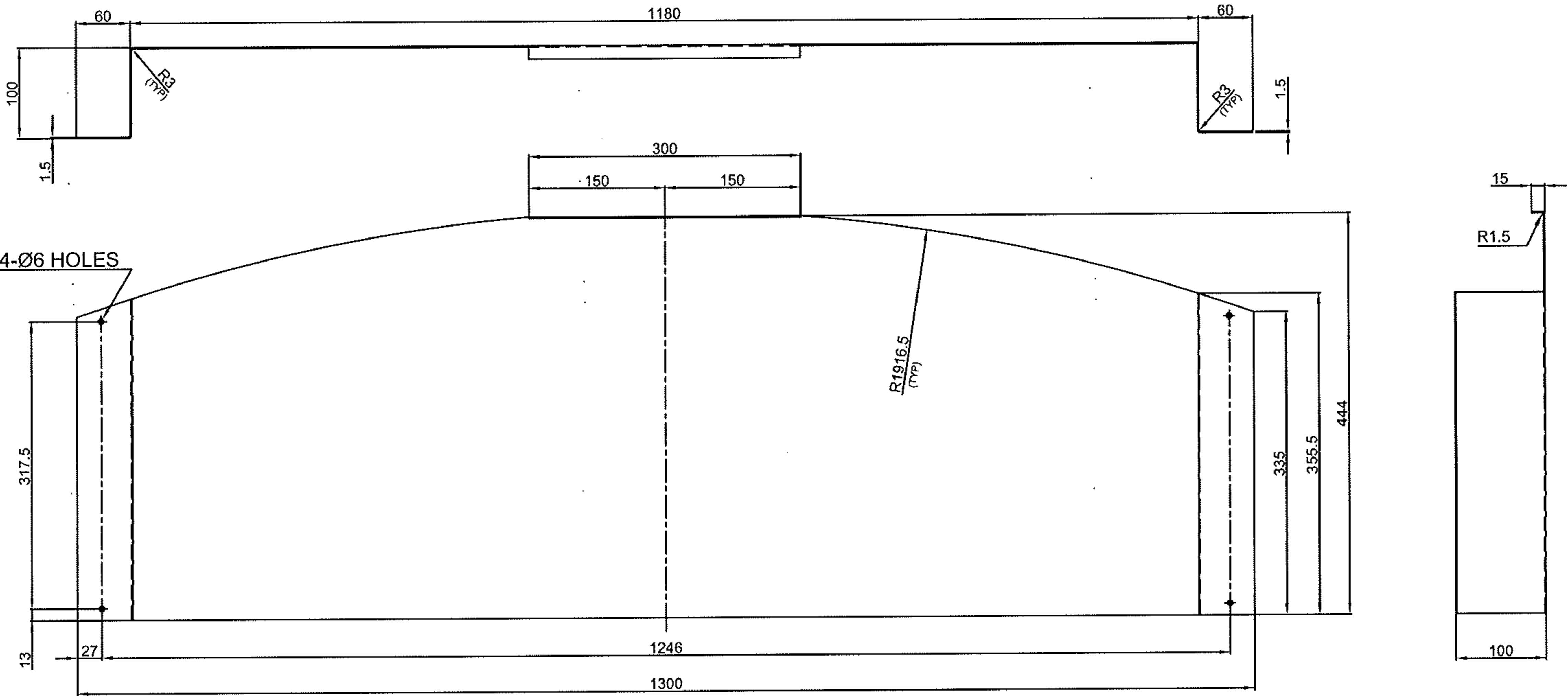


MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227									
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)									
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.						PROTO / PILOT / PRODUCTION			
QUALITY OF WELD JOINTS REF. RD-230 MEDIUM									



NOTE:-
1. REMOVE SHARP EDGES AND BURRS

UN CONTROLLED

1.5x1300x444 SS SHEET		SUS304	
DRG. / STOCK No.		DESCRIPTION	
QTY		DETAIL PARTS	
1		PRODUCT	
1		DMRC BG METRO CARS	
1		SURFACE TREATMENT	
1		T-CAR	
1		M-CAR	
1		NEXT ASSY	
1		MODEL	
1		REF DRG	
1		EC05675-000	
1		APPROVED	
1		KRKR	
1		CHECKED	
1		HARI KUMAR	
1		DRAWN	
1		HARI KUMAR	
1		DRG No.	
1		ALT	
1		909-22045	
1		BEML LIMITED	
1		R&D, BANGALORE COMPLEX	
1		BANGALORE 560 075	
1		CHANGE/ECN No.	
1		DATE BY CKD APP	