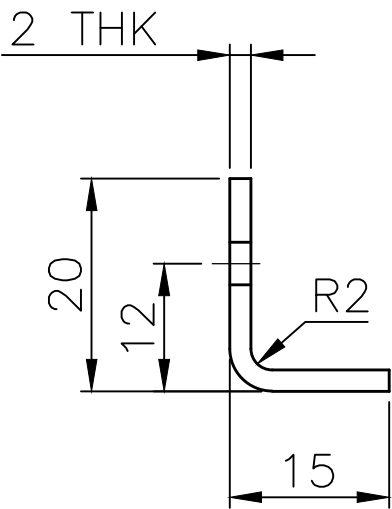
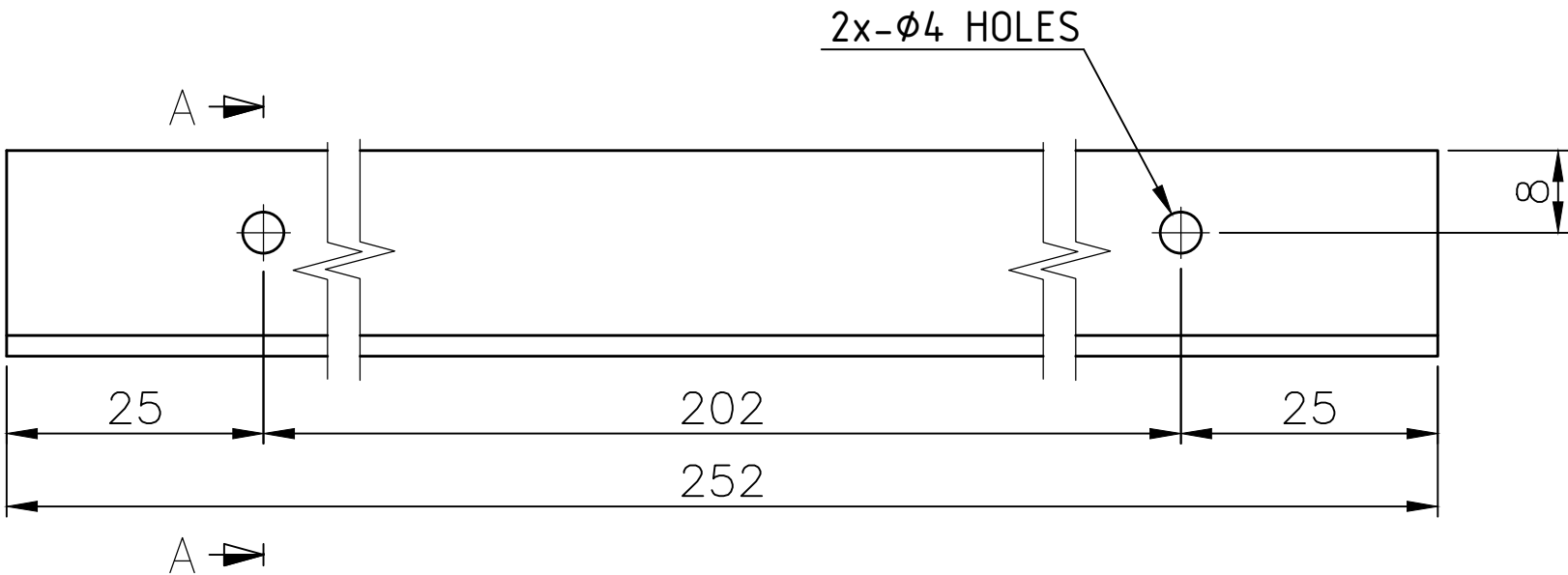


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DRAWING RELEASED FROM PLM, PHYSICAL SIGNATURE NOT REQUIRED

MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.						STATUS:	PROTO/PRODUCTION			
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



SECTION A-A

NOTE  
REMOVE ALL SHARP EDGES & BURRS.

UN CONTROLLED

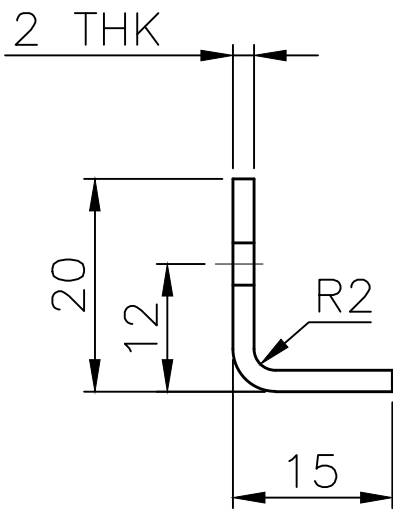
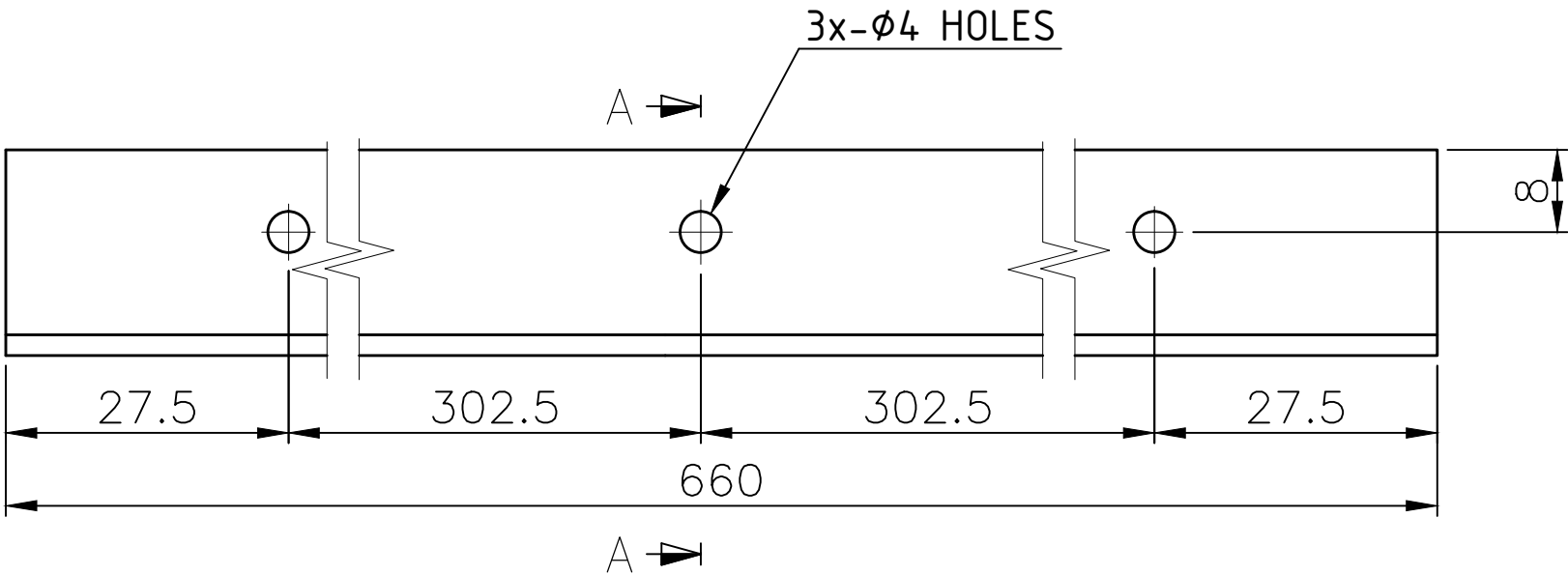
						252x32x2THK							
SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./I.S		Wt. (Kg)						
					MATERIAL								
N6	N7	1.6	0.1	△	△	△	△	△	△				
N8	3.2	△	△							△	△	△	△
N9	6.3												
N10	12.5	△	△	△	△	△	△	△	△				
N11	25												
N12	50	△	△	△	△	△	△	△	△				
GRADE No.	VALUE									SYMBOL			
SURFACE ROUGHNESS		ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD	ALT					
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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.						STATUS:	PROTO/PRODUCTION			
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



SECTION A-A

UN CONTROLLED

NOTE  
REMOVE ALL SHARP EDGES & BURRS.

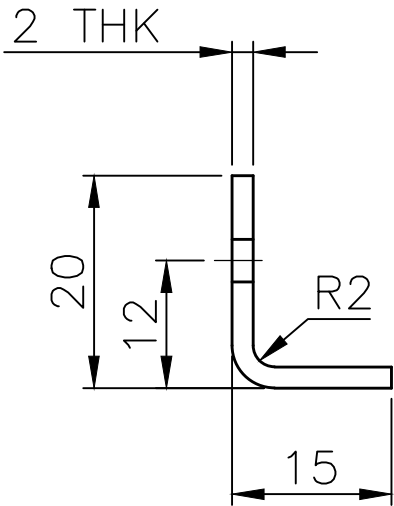
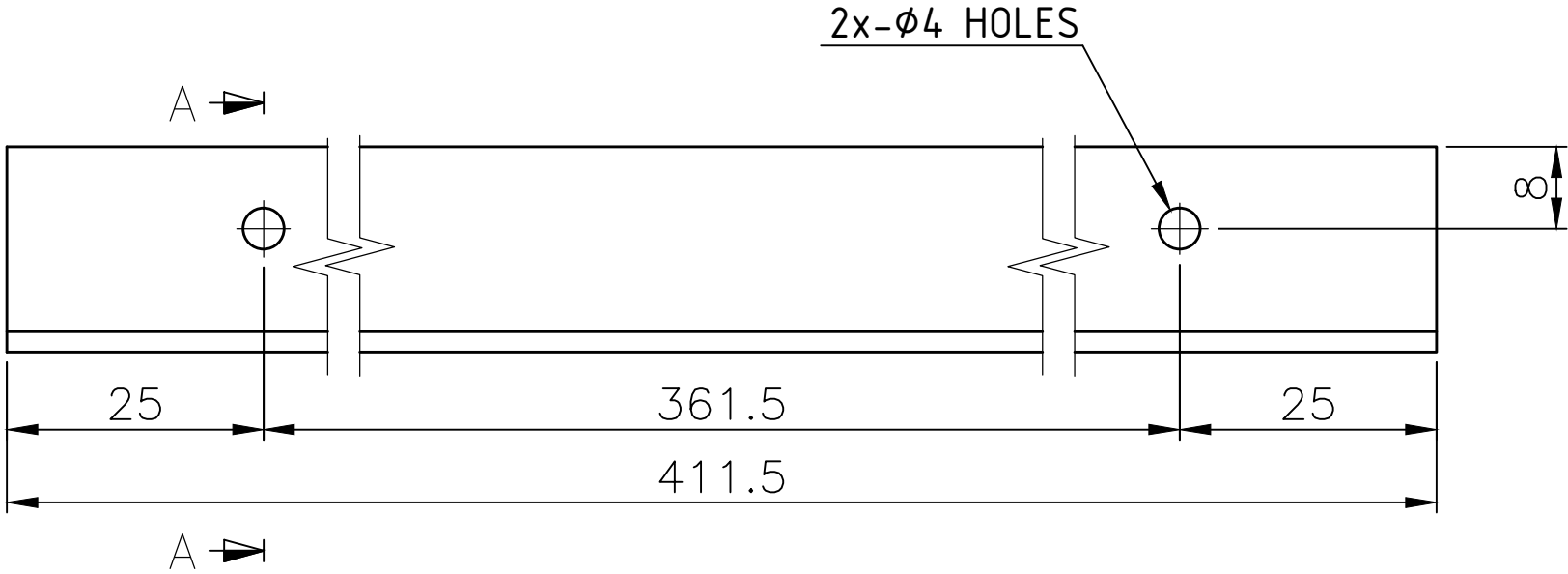
N6		N7		N8		N9		N10		N11		N12		GRADE No.		VALUE		SYMBOL		SURFACE ROUGHNESS										660x32x2THK					
1.6		3.2		6.3		12.5		25		50												SL.No.		QTY		PART / STOCK No.		DESCRIPTION		SIZE		COMPANY STD./I.S		Wt. (Kg)	
																																MATERIAL			
																																DMRC BG METRO CARS			
																																PRODUCT			
																																REF DRG			
																																MATERIAL			
																																A5005P			
																																HEAT TREAT.			
																																APPD			
																																REVD			
																																SURFACE TREAT.			
																																TITLE			
																																BRACKET, AIR DIFFUSER			
																																CHKD			
																																DRWN			
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																																BEML LIMITED			
																																NEW FRONTIERS. NEW DREAMS			

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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.						STATUS:	PROTO/PRODUCTION			
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



SECTION A-A

NOTE  
REMOVE ALL SHARP EDGES & BURRS.

UN CONTROLLED

						411.5x32x2THK			
SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./I.S		Wt. (Kg)		
					MATERIAL				
N6	N7	N8	N9	N10	N11	N12			
1.6	3.2	6.3	12.5	25	50				
0.1	0.2	0.3	0.5	0.8	1.0				



BEML LIMITED

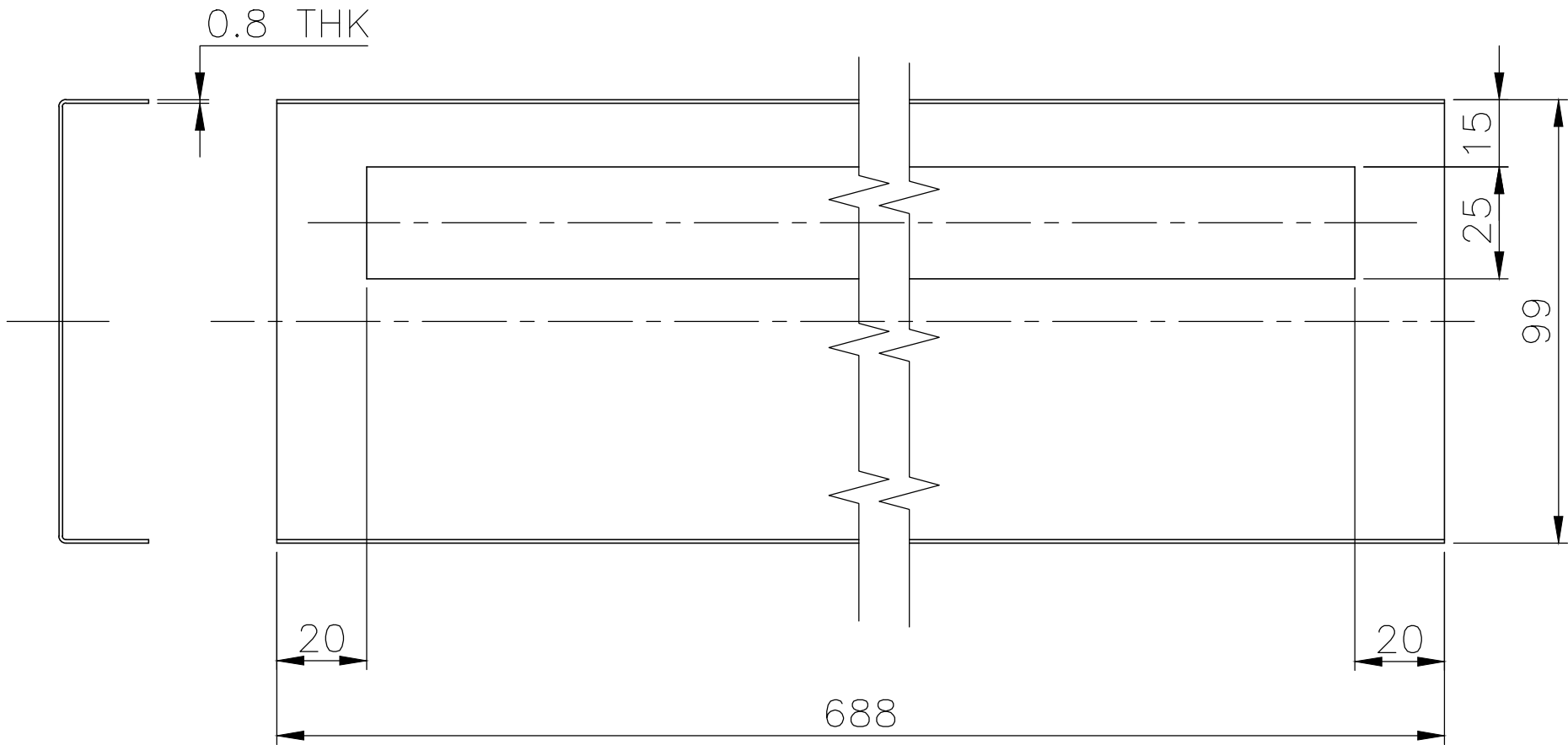
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UN CONTROLLED

NOTE  
REMOVE SHARP EDGES AND BURRS.

N6		N7		N8		N9		N10		N11		N12		GRADE No.		VALUE		SYMBOL		SURFACE ROUGHNESS		ALT.NO.		ECN NO/CHANGES		DATE		BY		CHKD		APPD		688x136.5X0.8THK		COMPANY STD./I.S		Wt. (Kg)	
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1.6		3.2		6.3		12.5		25		50		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P			
1.6		3.2		6.3		12.5		25		50		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P			
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1.6		3.2		6.3		12.5		25		50		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P			
1.6		3.2		6.3		12.5		25		50		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P			
1.6		3.2		6.3		12.5		25		50		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P			
1.6		3.2		6.3		12.5		25		50		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P			
1.6		3.2		6.3		12.5		25		50		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P			
1.6		3.2		6.3		12.5		25		50		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P			
1.6		3.2		6.3		12.5		25		50		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P			
1.6		3.2		6.3		12.5		25		50		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P			
1.6		3.2		6.3		12.5		25		50		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P		A5052P			
1.6		3.2		6.3		12.5		25		50		A5052P		A5052P		A50																							

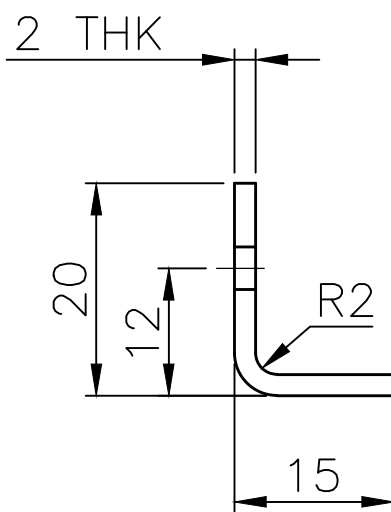
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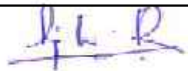


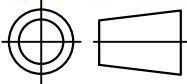

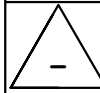
Technical drawing of a mechanical part, likely a shaft or bar, showing dimensions and a feature callout.

The drawing includes the following dimensions and features:

- Overall length: 688.5
- Segment lengths from left to right: 25, 319.5, 319, and 25.
- Feature callout: 3x- $\phi 4$  HOLES, pointing to a hole in the middle segment.
- Feature callout: A, pointing to a hole in the middle segment.
- Feature callout:  $\infty$ , indicating a feature on the right end.



UN CONTROLLED

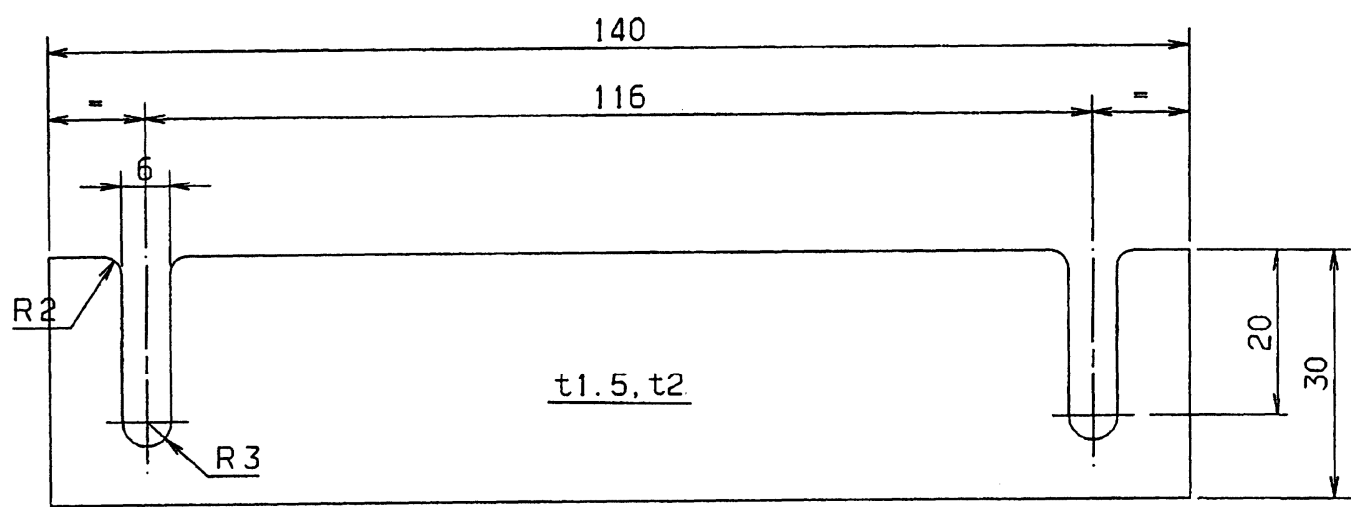
							688.5x32x2THK				
SL.No.	QTY	PART / STOCK No.	DESCRIPTION				SIZE	COMPANY STD./I.S	Wt. (Kg)		
								MATERIAL			
							PRODUCT	DMRC BG METRO CARS			
							REF DRG				
							MATERIAL	A5005P			
							HEAT TREAT.		APPD		02.04.2018
							SURFACE TREAT.		REVD		02.04.2018
							TITLE	CHKD		02.04.2018	
							BRACKET, AIR DIFFUSER	DRWN		02.04.2018	
								SCALE		SHEET	Wt.(Kg)
								NTS		1 OF 1	-
ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD	 <b>BEM</b> LIMITED <small>NEW FRONTIERS. NEW DREAMS</small>		DRG No.		909-19350	
										ALT	



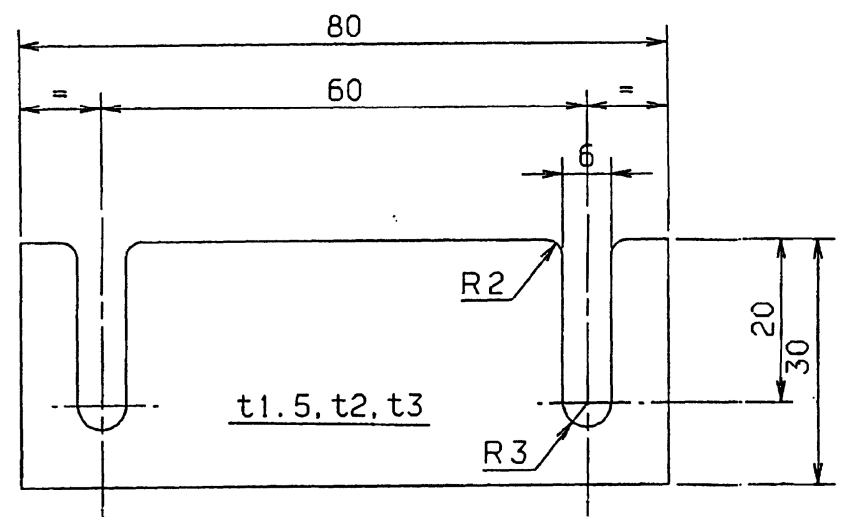
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GRADE No.	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12	VALUE	SYMBOL
	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50		
SURFACE														
ROUGHNESS														

UN CONTROLLED



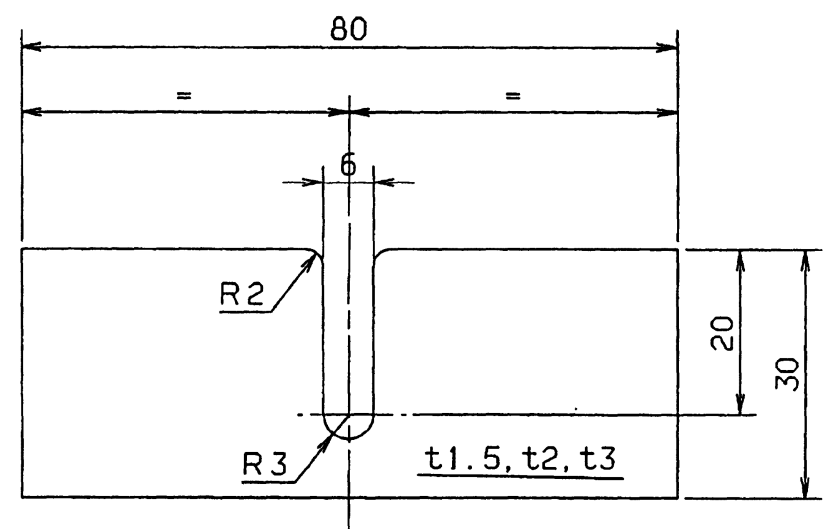
DETAIL "1, 2"








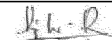
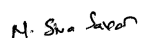




DETAIL "6, 7, 8"

NOTE:  
1. REMOVE ALL SHARP EDGES AND BURRS

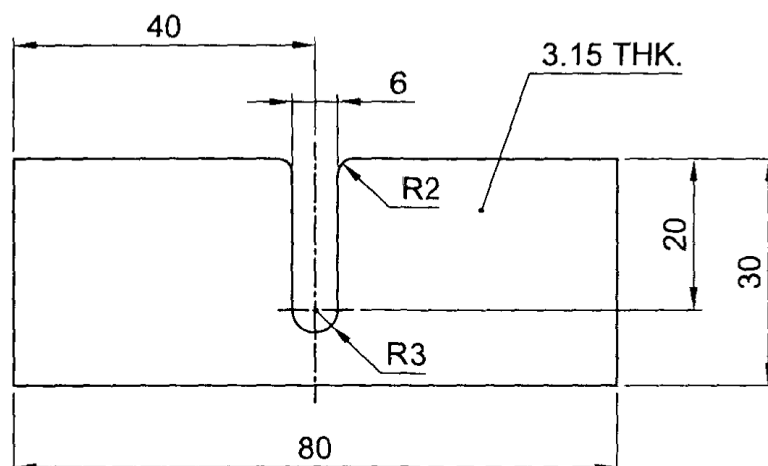
MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.							STATUS:	PROTO / PRODUCTION		
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										















DETAIL "3, 4, 5"

8	1	909-19539-08	SPACER			1.5†	A5005P				
7	1	909-19539-07	SPACER			2†	A5005P				
6	1	909-19539-06	SPACER			3†	A5005P				
5	1	909-19539-05	SPACER			1.5†	A5005P				
4	1	909-19539-04	SPACER			2†	A5005P				
3	1	909-19539-03	SPACER			3†	A5005P				
2	1	909-19539-02	SPACER			1.5†	A5005P				
1	1	909-19539-01	SPACER			2†	A5005P				
SL.No.	QTY	PART / STOCK No.			DESCRIPTION			SIZE	COMPANY STD./I.S		Wt. (Kg)
									MATERIAL		
					PRODUCT	DMRC BG METRO CARS					
					REF DRG						
					MATERIAL						
					HEAT TREAT.		APPD		10.04.2018		
					SURFACE TREAT.		REVD		10.04.2018		
					TITLE	SPACER			CHKD		10.04.2018
DRWN			10.04.2018								
SCALE			SHEET	Wt.							
NTS			1 OF 1	-							
ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD	 <b>BEM LIMITED</b> NEW FRONTIERS. NEW DREAMS			DRG No.		ALT
									909-19539		

~~PROTO/PILOT/PRODUCTION~~



## UN CONTROLLED

GRADE No.	N12	N11	N10	N9	N8	N7	N6	N5	N4	N3	N2	N1
VALUE	50/	25/	12.5/	6.3/	3.2/	1.6/	0.8/	0.4/	0.2/	0.1/	0.05/	0.025/
SYMBOL												

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