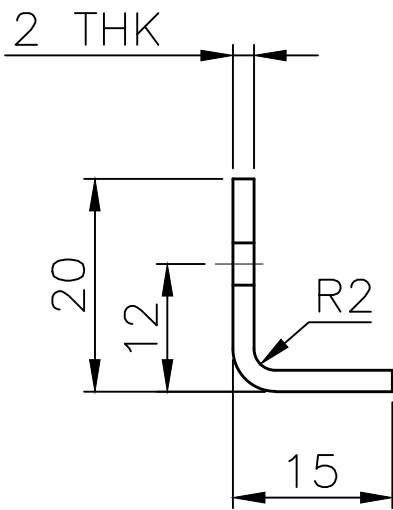
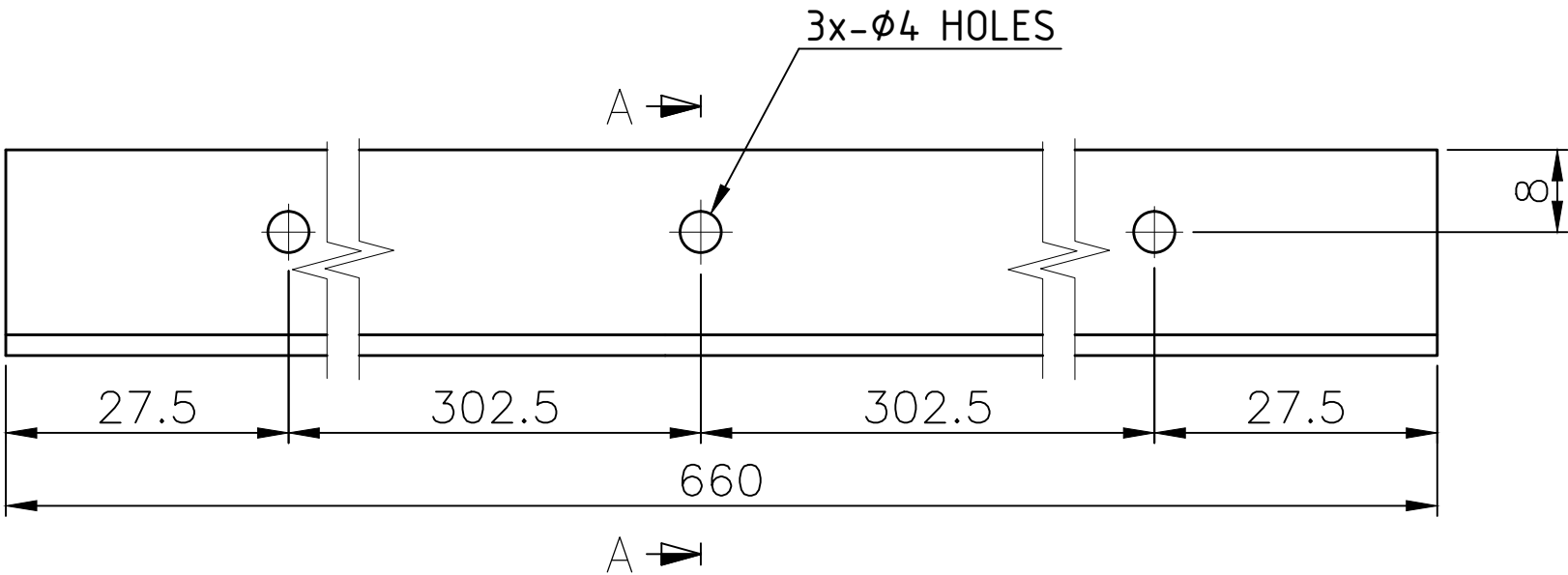


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DRAWING RELEASED FROM PLM, PHYSICAL SIGNATURE NOT REQUIRED

MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.						STATUS:	PROTO/PRODUCTION			
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



SECTION A-A

UN CONTROLLED

NOTE
REMOVE ALL SHARP EDGES & BURRS.

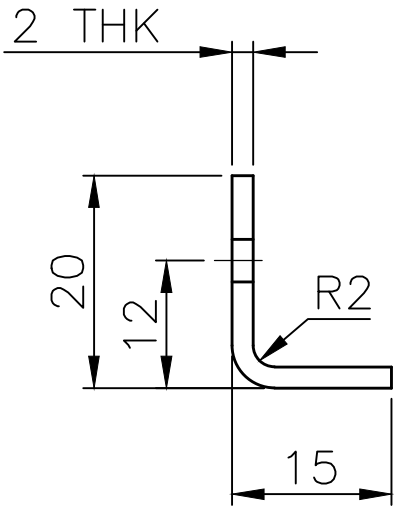
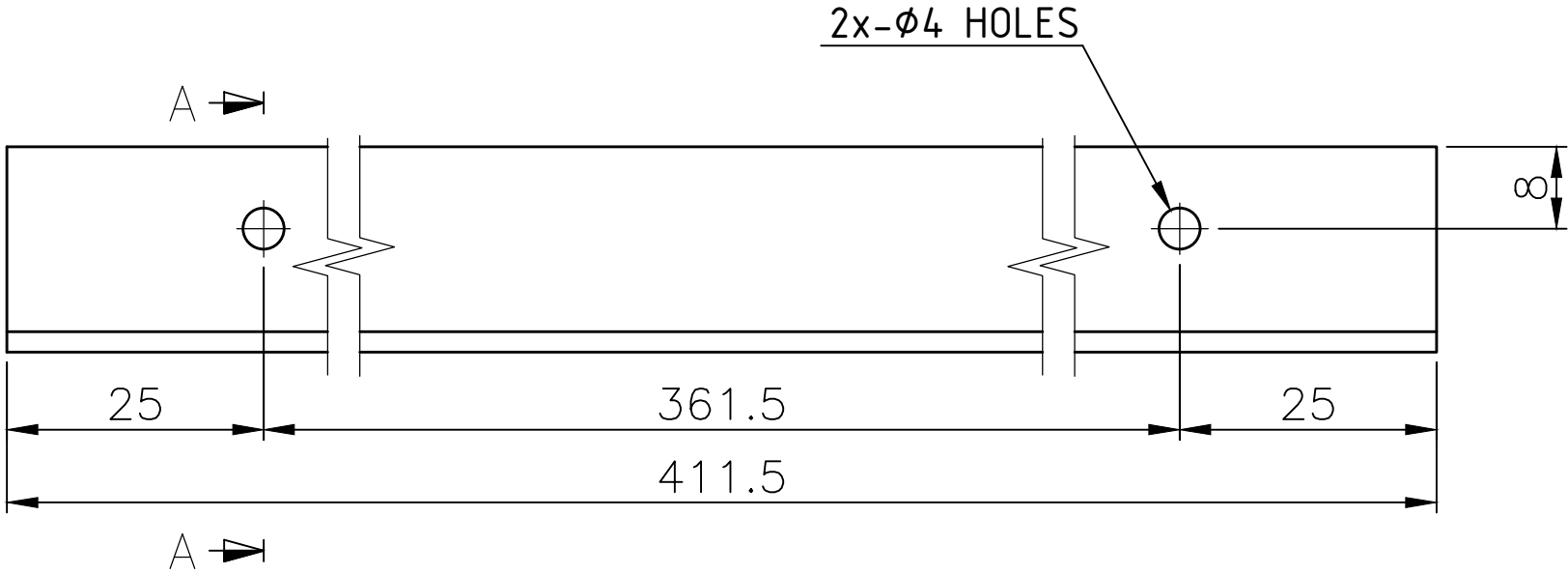
N6		N7		N8		N9		N10		N11		N12		GRADE No.		VALUE		SYMBOL		SURFACE ROUGHNESS		ALT.NO.		ECN NO/CHANGES		DATE		BY		CHKD		APPD		660x32x2THK		COMPANY STD./I.S		Wt. (Kg)	
1.6		3.2		6.3		12.5		25		50		1		2		3		4		5		6		7		8		9		10		11		12		MATERIAL			
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




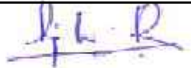

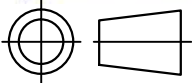

MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.						STATUS:	PROTO/PRODUCTION			
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



SECTION A-A

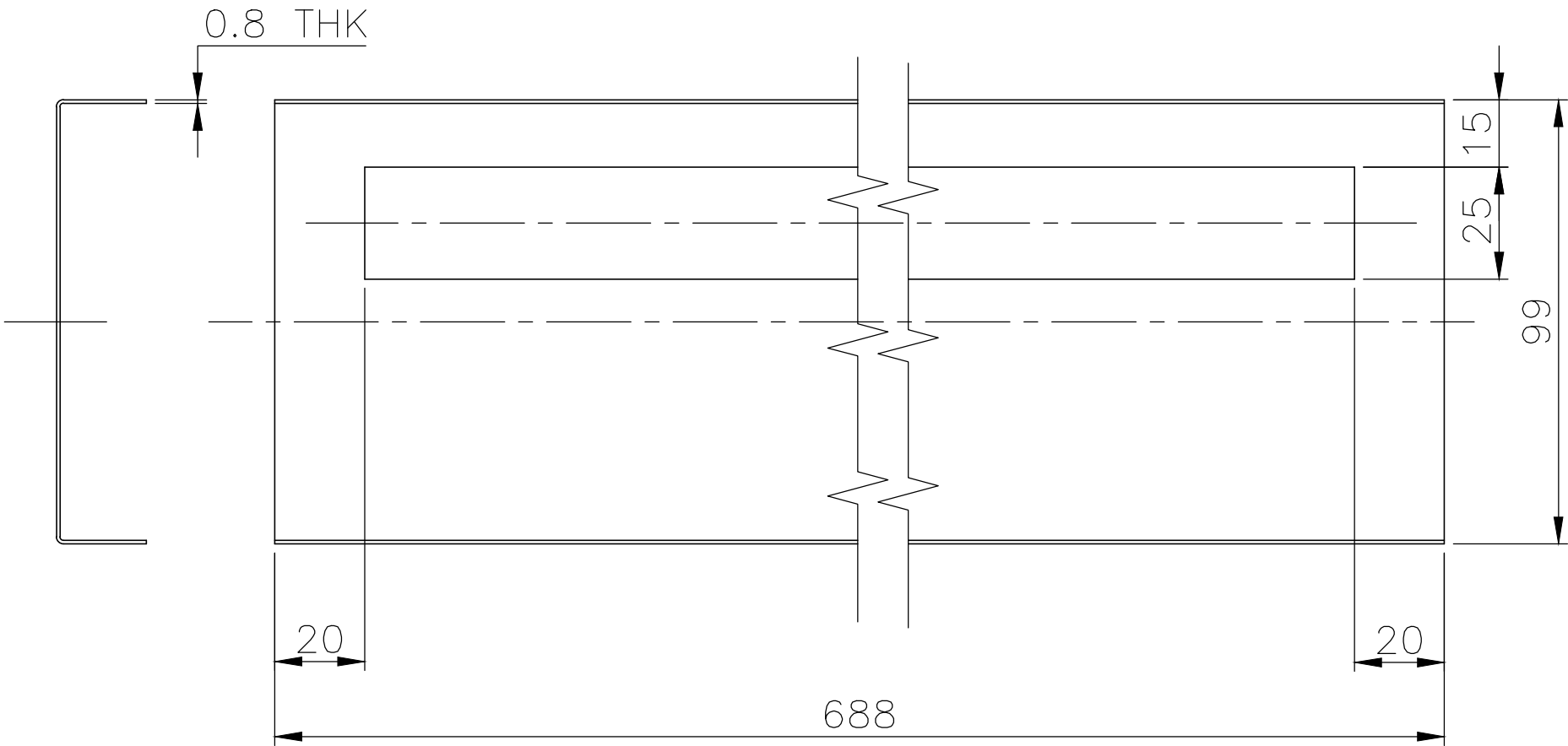
NOTE
REMOVE ALL SHARP EDGES & BURRS.

UN CONTROLLED

N6	N7	N8	N9	N10	N11	N12	GRADE No.	VALUE	SYMBOL	SURFACE ROUGHNESS	ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD	 beml NEW FRONTIERS. NEW DREAMS	BEML LIMITED	411.5x32x2THK	COMPANY STD./I.S			Wt. (Kg)				
																				MATERIAL							
																PRODUCT	DMRC BG METRO CARS										
																REF DRG											
																MATERIAL	A5005P										
																HEAT TREAT.		APPD			02.04.2018						
																SURFACE TREAT.		REVD			02.04.2018						
																TITLE	BRACKET, AIR DIFFUSER										
																CHKD										02.04.2018	
																DRWN										02.04.2018	
																SCALE										SHEET	Wt.(Kg)
										NTS			1 OF 1		-												
										DRG No.										ALT							
										909-19327																	

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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.						STATUS:	PROTO/PRODUCTION			
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



UN CONTROLLED

NOTE
REMOVE SHARP EDGES AND BURRS.

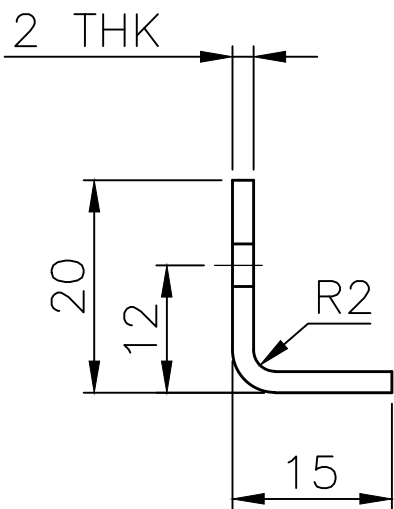
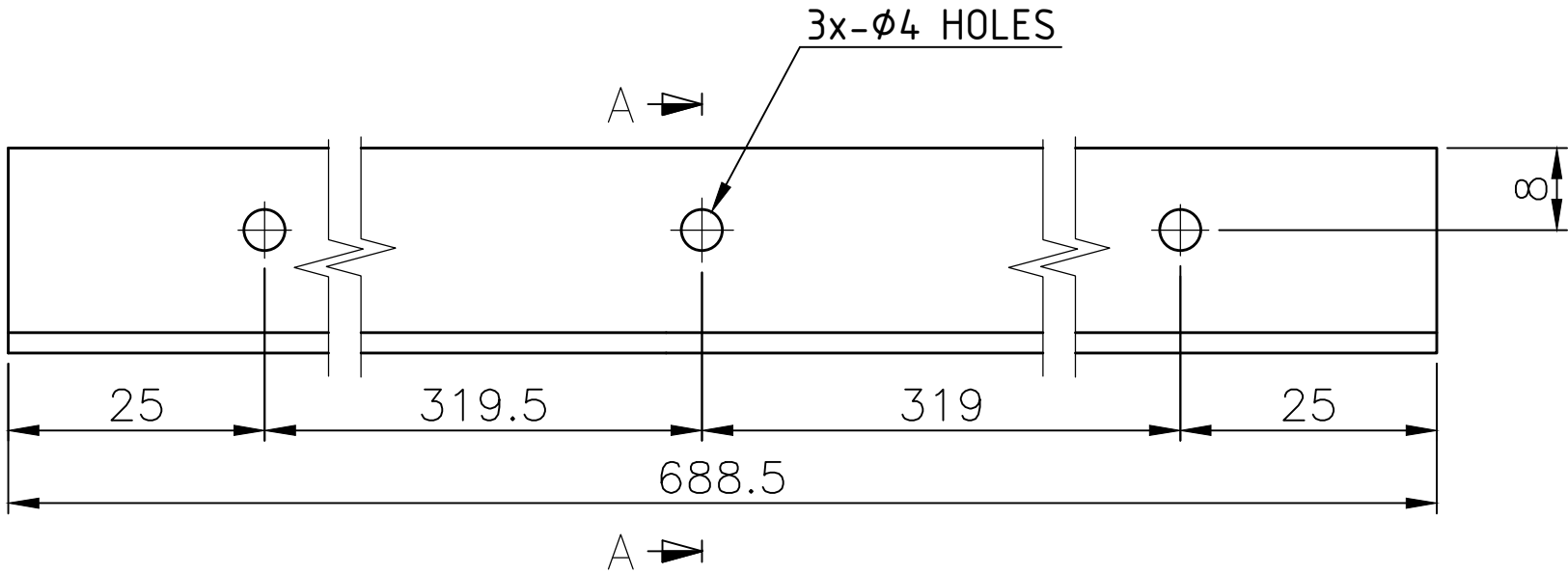
						688x136.5X0.8THK								
SL.No.	QTY	PART / STOCK No.	DESCRIPTION				SIZE	COMPANY STD./I.S	Wt. (Kg)					
								MATERIAL						
N6	N7	1.6	0.1	△	△	△	△	△	△					
N8	N9	3.2	6.3											
N10	N11	12.5	25											
N12	N12	50	50	△	△	△	△	△	△					
GRADE No.	VALUE	SYMBOL	ALT.NO.							ECN NO/CHANGES	DATE	BY	CHKD	APPD

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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.						STATUS:	PROTO/PRODUCTION			
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



SECTION A-A

UN CONTROLLED

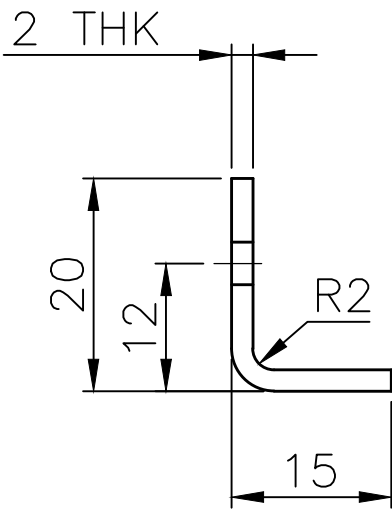
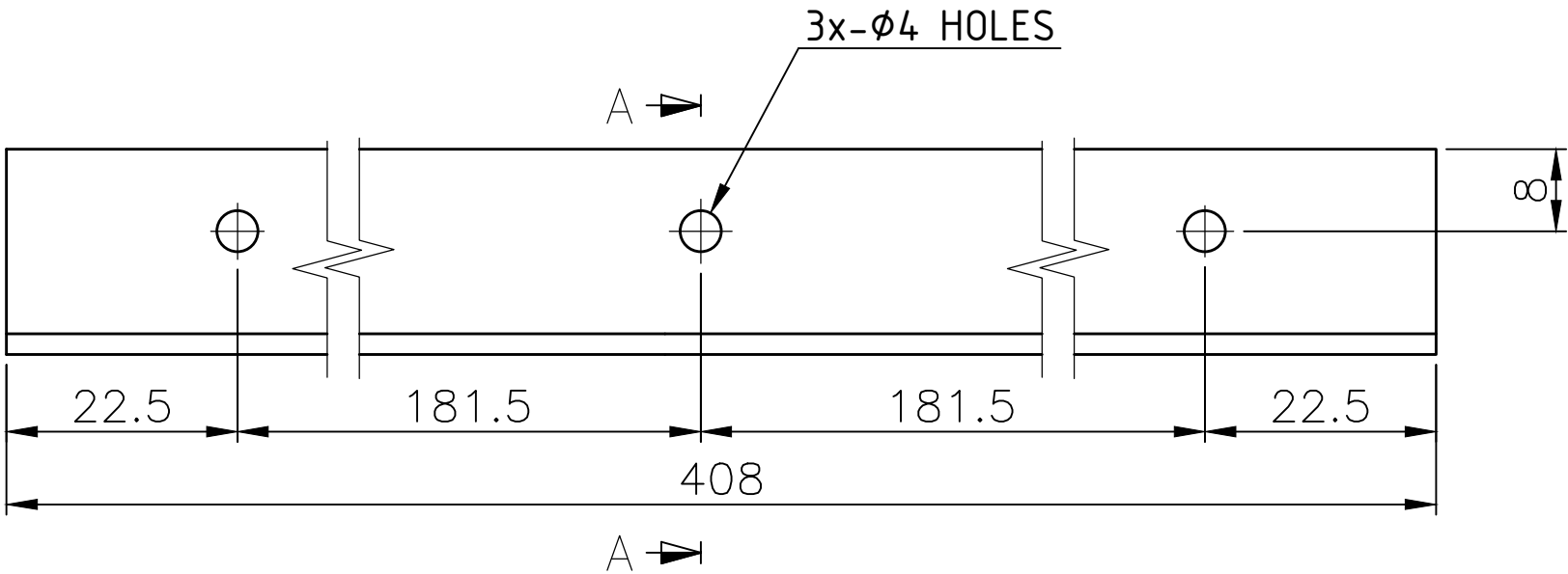
NOTE
REMOVE ALL SHARP EDGES & BURRS.

						688.5x32x2THK			
SL.No.	QTY	PART / STOCK No.		DESCRIPTION		SIZE		COMPANY STD./I.S	Wt. (Kg)
								MATERIAL	
N6	N7	1.6	0.1	△					
N8	3.2								
N9	6.3	△							
N10	12.5								
N11	25	▽							
N12	50								
GRADE No.	VALUE	SYMBOL	△						
SURFACE ROUGHNESS		ALT.NO.	ECN NO/CHANGES		DATE	BY	CHKD	APPD	

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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.						STATUS:	PROTO/PRODUCTION			
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



SECTION A-A

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NOTE
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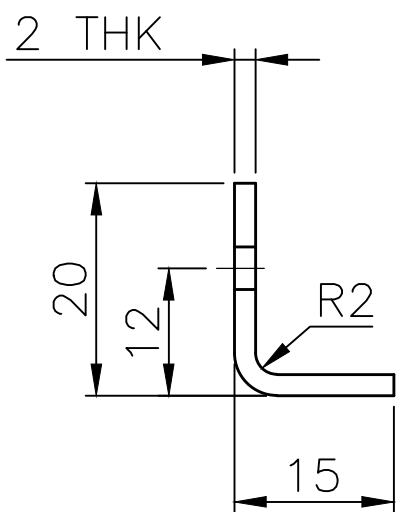
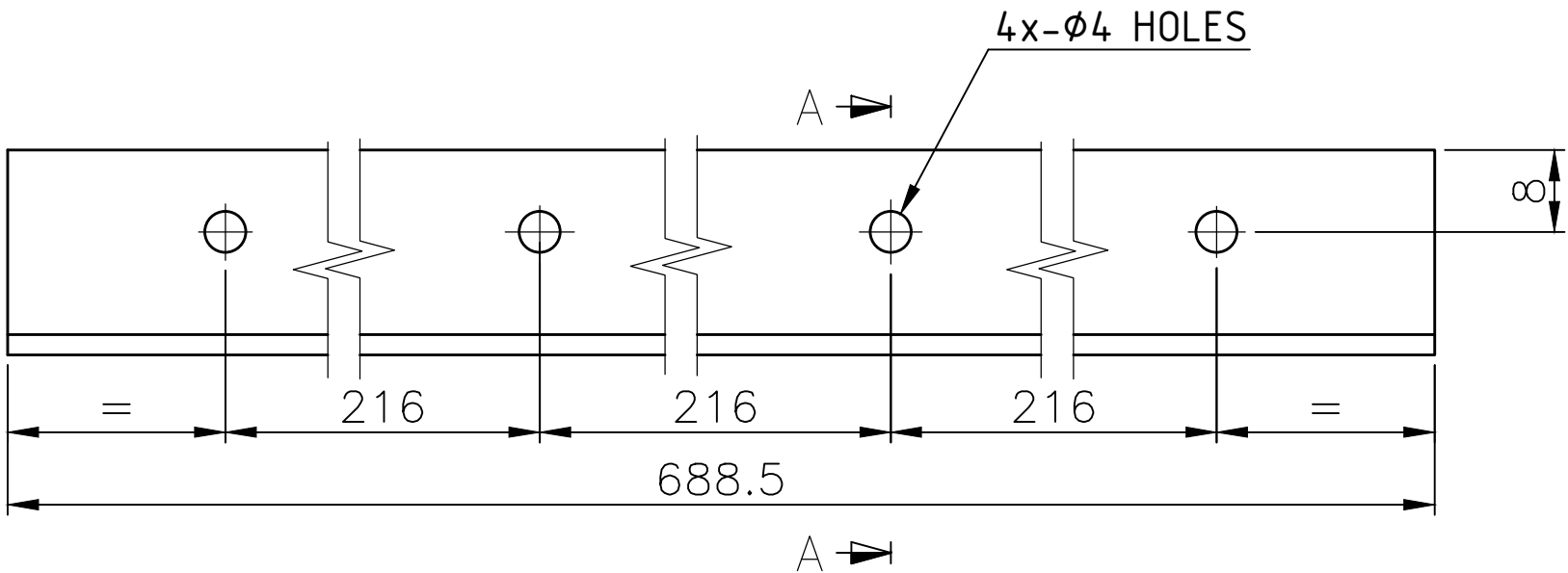
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SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./I.S		Wt. (Kg)		
					MATERIAL				
N6	N7	1.6	0.1	△					
N8	3.2								
N9	6.3			△					
N10	12.5								
N11	25			▽	△				
N12	50								
GRADE No.	VALUE	SYMBOL	△						
SURFACE ROUGHNESS		ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD		

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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.						STATUS:	PROTO/PRODUCTION			
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SECTION A-A

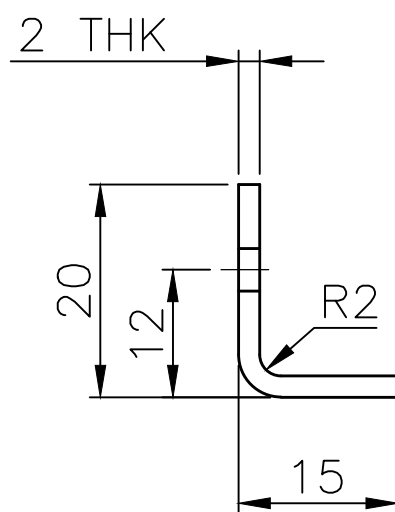
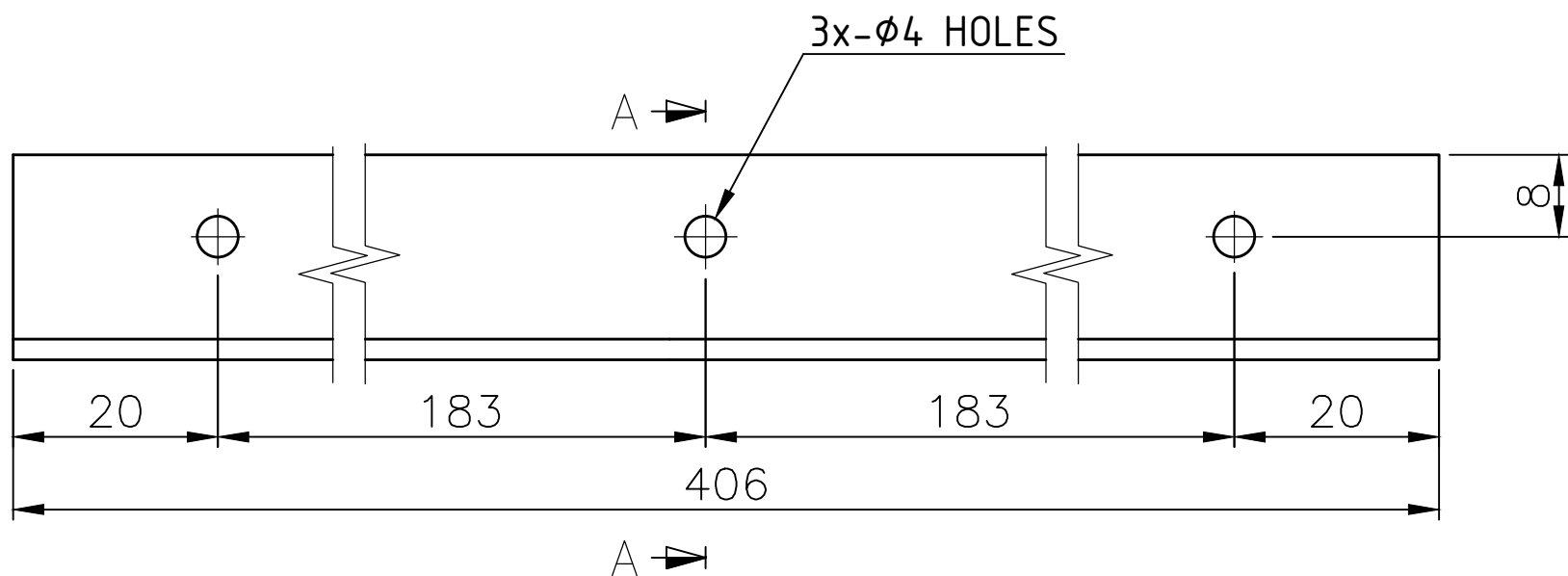
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NOTE
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						688.5x32x2THK			
SL.No.	QTY	PART / STOCK No.		DESCRIPTION		SIZE		COMPANY STD./I.S	Wt. (Kg)
								MATERIAL	
N6	N7	1.6	0.1	△					
N8	3.2								
N9	6.3			△					
N10	12.5								
N11	25			▽	△				
N12	50								
GRADE No.	VALUE	SYMBOL	△						
SURFACE ROUGHNESS		ALT.NO.	ECN NO/CHANGES		DATE	BY	CHKD	APPD	

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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
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SECTION A-A

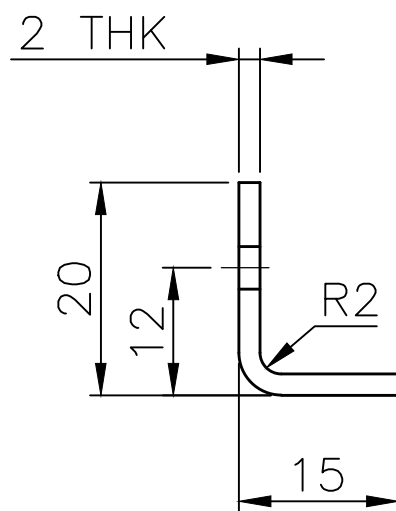
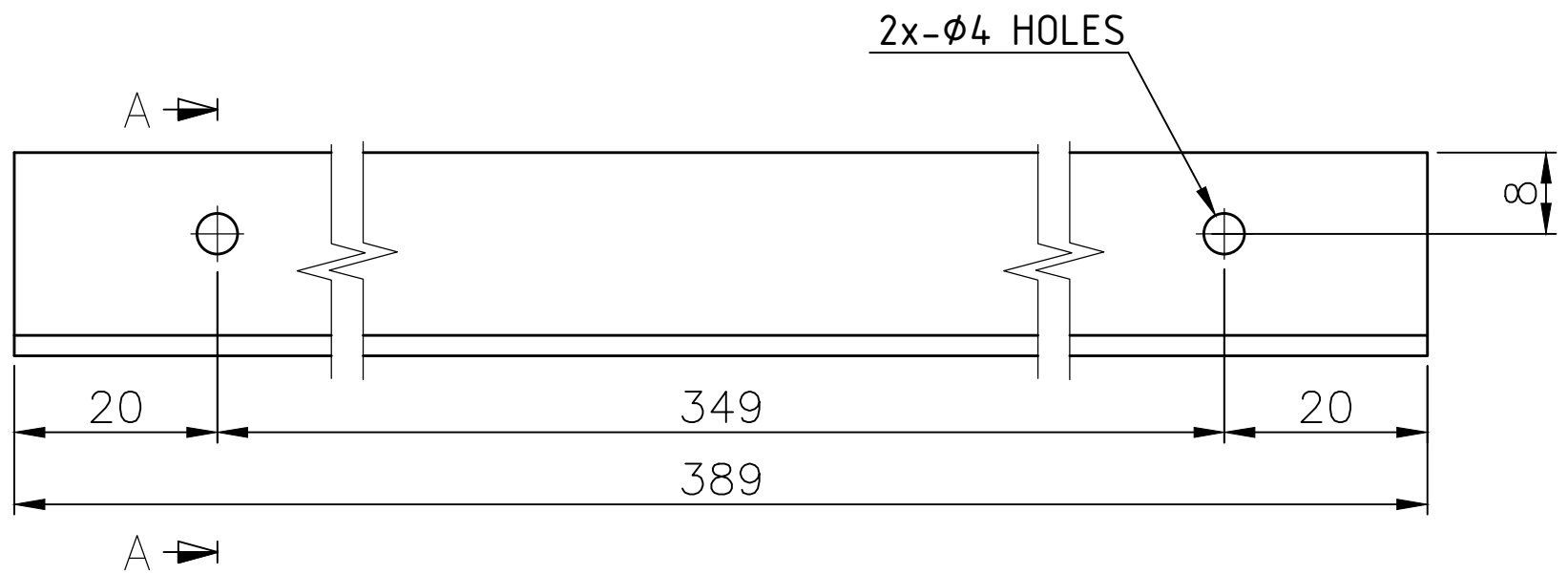
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NOTE
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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
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SECTION A-A

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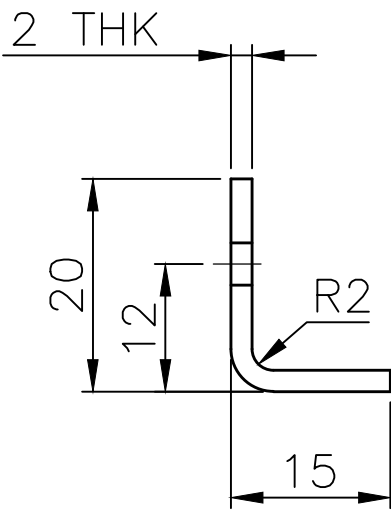
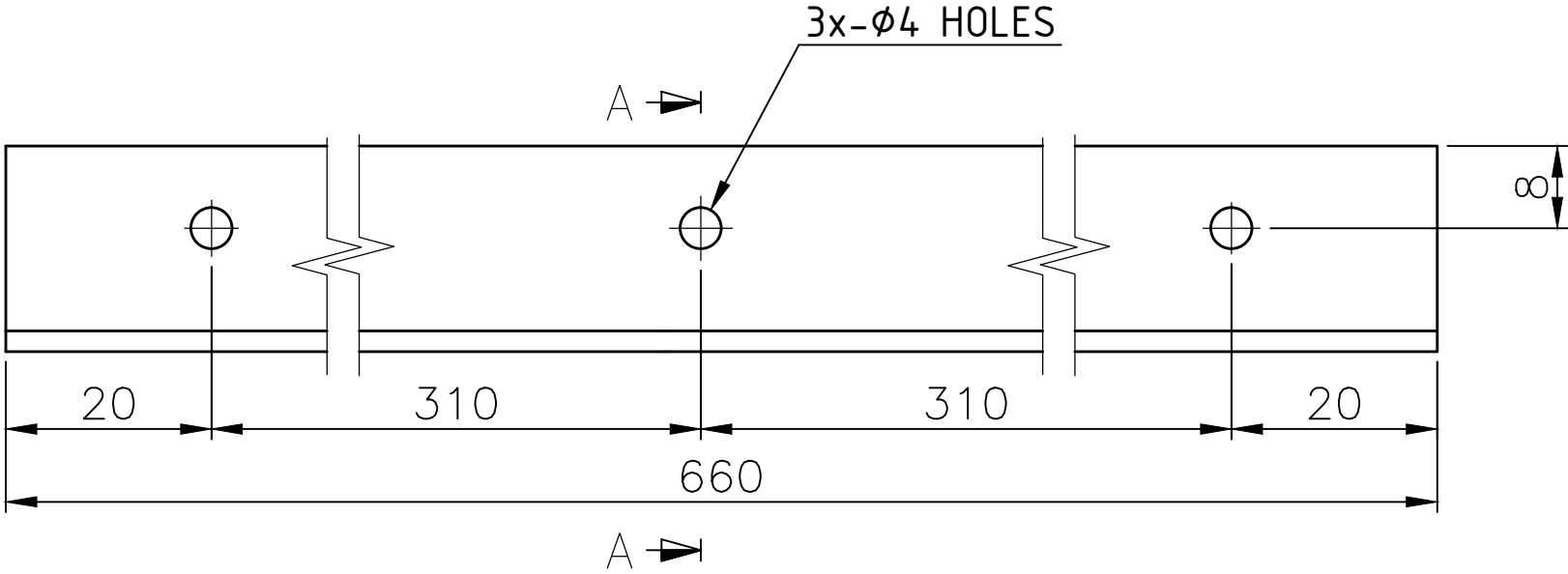
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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 – 6	6 – 30	30 – 120	120 – 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
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SECTION A-A

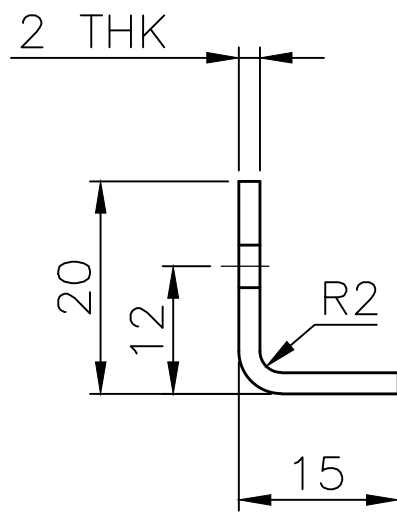
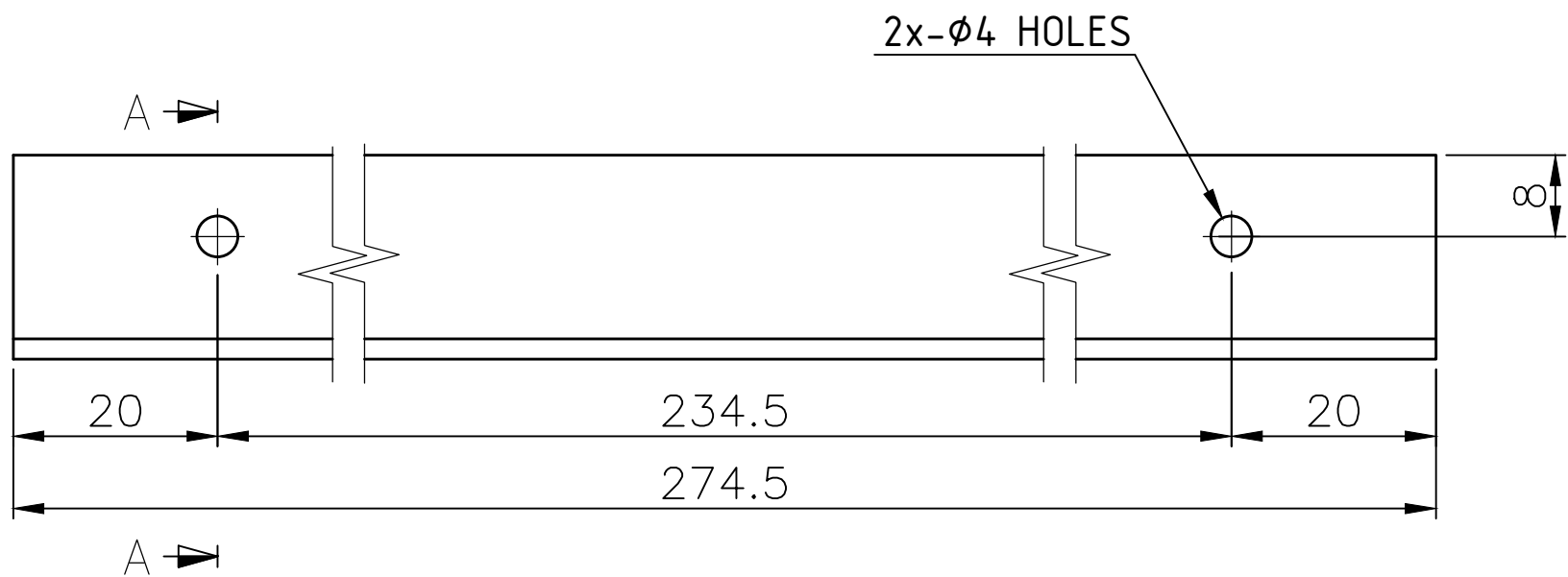
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						660x32x2THK			
SL.No.	QTY	PART / STOCK No.		DESCRIPTION		SIZE	COMPANY STD./I.S		Wt. (Kg)
							MATERIAL		
N6	N7	1.6	0.1	△					
N8	3.2								
N9	6.3			△					
N10	12.5								
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