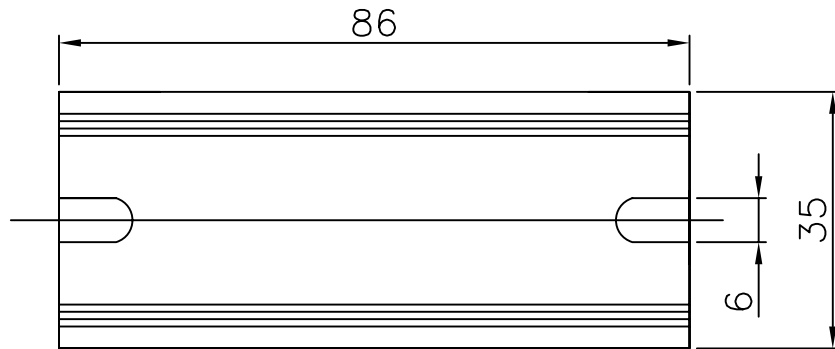


FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227	
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)	
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS.1012.C.	PROTO/PILOT/PRODUCTION
QUALITY OF WELD JOINTS REF, RD-230 MEDIUM	



NOTE :

1. MAKE: WAGO AND CONTROLS
2. DIN RAIL PART NUMBER : 210-113
3. DIMENSION: L=86 & W=35

GRADE No.	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12
VALUE	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
SYMBOL	▽	▽	▽	▽	▽	▽	▽	▽	▽	▽	▽	▽
SURFACE ROUGHNESS												

SI No.	QTY	DRG. / STOCK No.				DESCRIPTION	SIZE	COMPANY.STD/IS.STD/Wt(Kg)				
		DETAIL PARTS						MATERIAL				
						PRODUCT JAIPUR METRO CARS						
									SURFACE TREATMENT			
										SHEET 1 OF 1	Wt(Kg)	
								SCALE NTS				
						QTY	NEXT ASSY	MODEL	REF DRG			
						TITLE DIN RAIL			APPROVED			
									CHECKED			
									DRAWN			
									DRG No.		ALT	
ALT	CHANGE/ECN No.	DATE	BY	CHK	APP				555-21145			
									BEML LIMITED R&D, BANGALORE COMPLEX BANGALORE 560 075			