

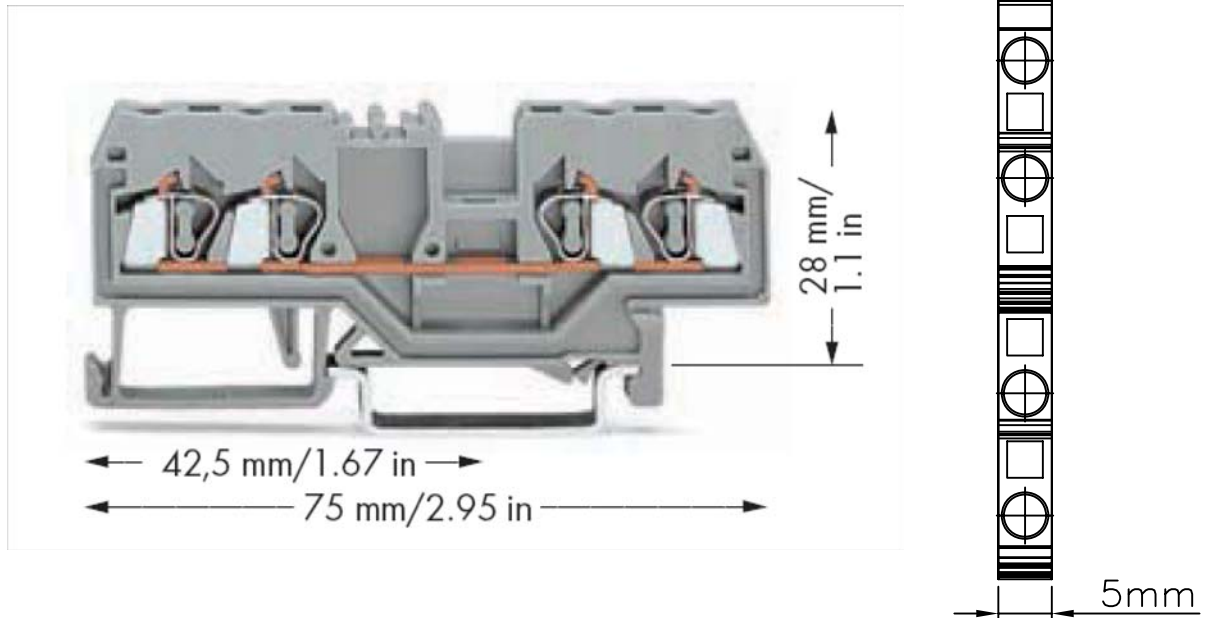
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227

UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)

VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS.1012.C.





QUALITY OF WELD JOINTS REF, RD-230 MEDIUM

PROTO/PILOT/PRODUCTION



1. MAKE: WAGO AND CONTROLS
2. TERMIALN BLOCK PART NUMBER: 280-833 ▲
3. 800V / 20A (0.08sq~2.5sq)
TERMINAL BLOCK WIDTH : 5mm
4. COLOR: GRAY ▲

GRADE No.	VALUE	SYMBOL	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12
			0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
			▽	▽	▽	▽	▽	▽	▽	▽	▽	▽	▽	▽
SURFACE														
ROUGHNESS														

SI No.	QTY	DRG. / STOCK No.				DESCRIPTION	SIZE	COMPANY.STD/IS.STD		Wt(Kg)		
		DETAIL PARTS				MATERIAL						
						PRODUCT JAIPUR METRO CARS						
								SURFACE TREATMENT				
						170	942-21628	942	SCALE NTS		SHEET 1 OF 1	Wt(Kg)
						52	555-21628	555				
						QTY	NEXT ASSY	MODEL	REF DRG			
						TITLE			APPROVED	K.C.SHASHIKANTH	27.10.12	
						TERMINAL BLOCK			CHECKED	K.NAGARAJ	27.10.12	
									DRAWN	GIRISH V.J.	27.10.12	
	Technical specification updated	11.01.2017	SUSHILA	K.NAGARAJ	K.C.S	 BEML LIMITED R&D, BANGALORE COMPLEX BANGALORE 560 075			DRG No.		ALT	
ALT	CHANGE/ECN No.	DATE	BY	CHK	APP				555-21618			



BEML LIMITED
R&D, BANGALORE COMPLEX
BANGALORE 560 075