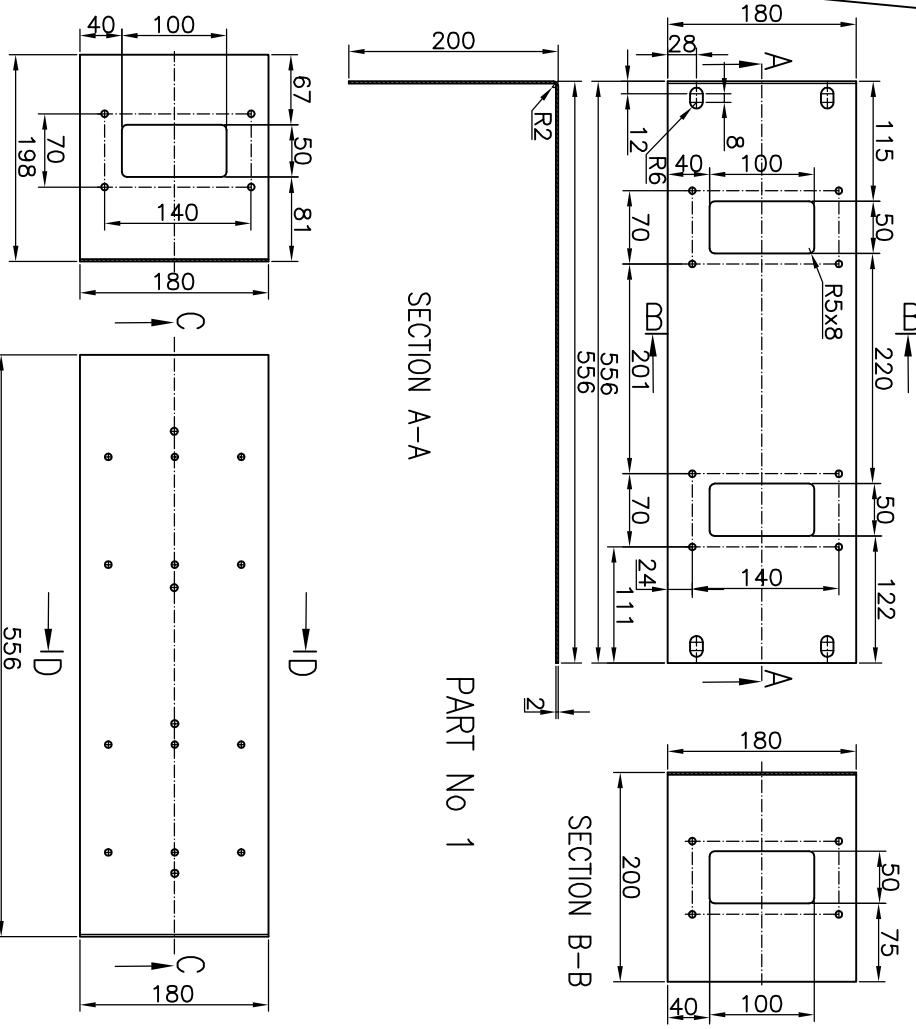
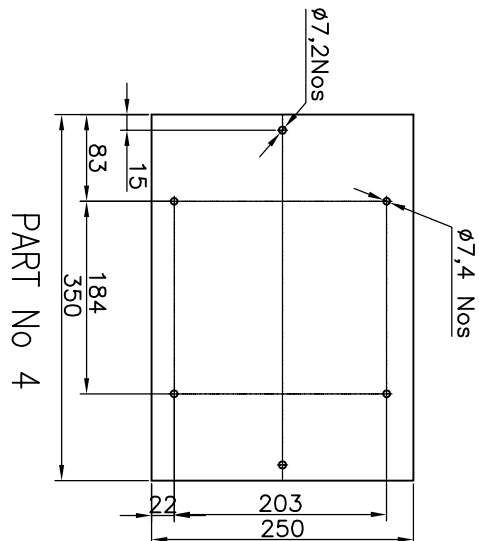
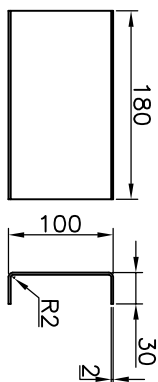
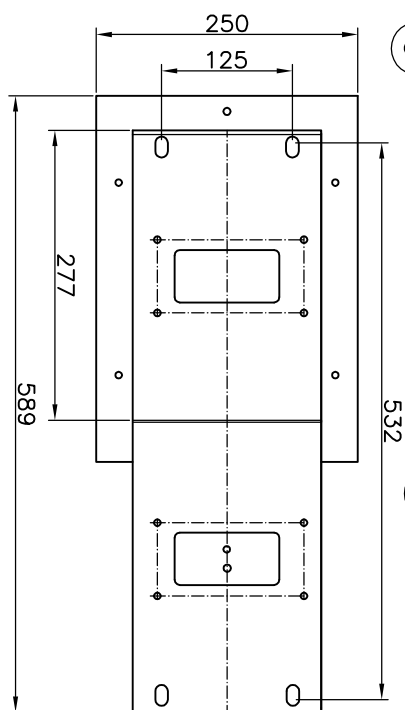
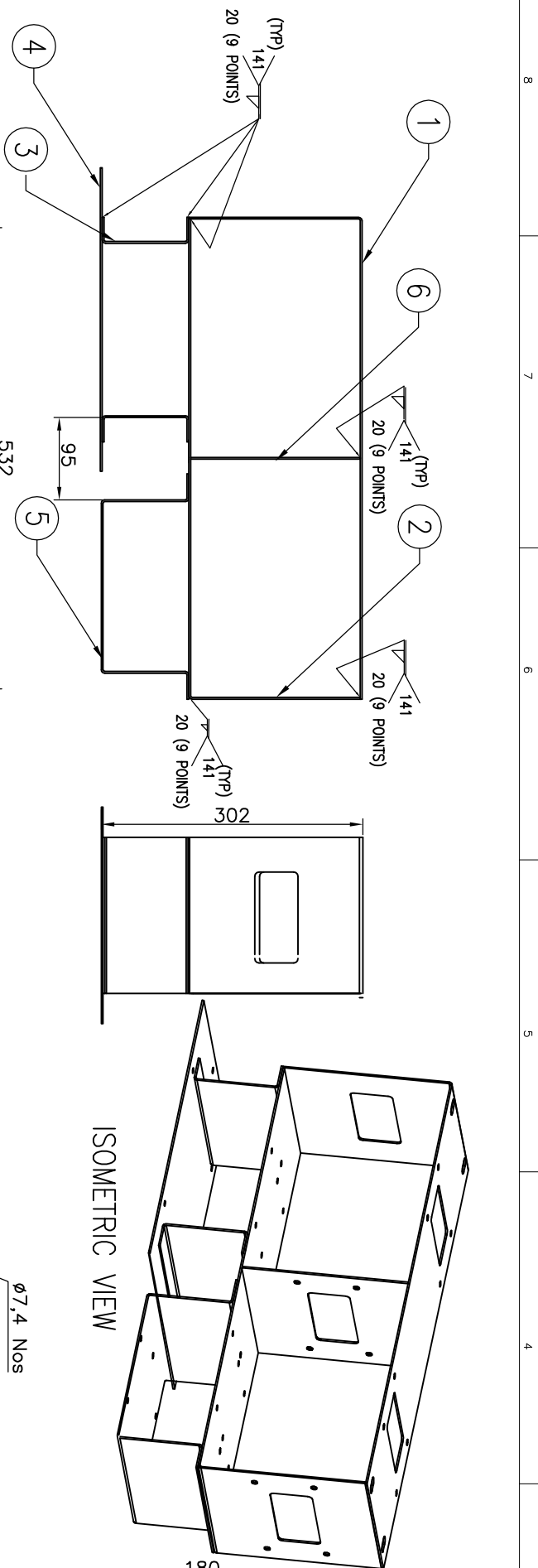
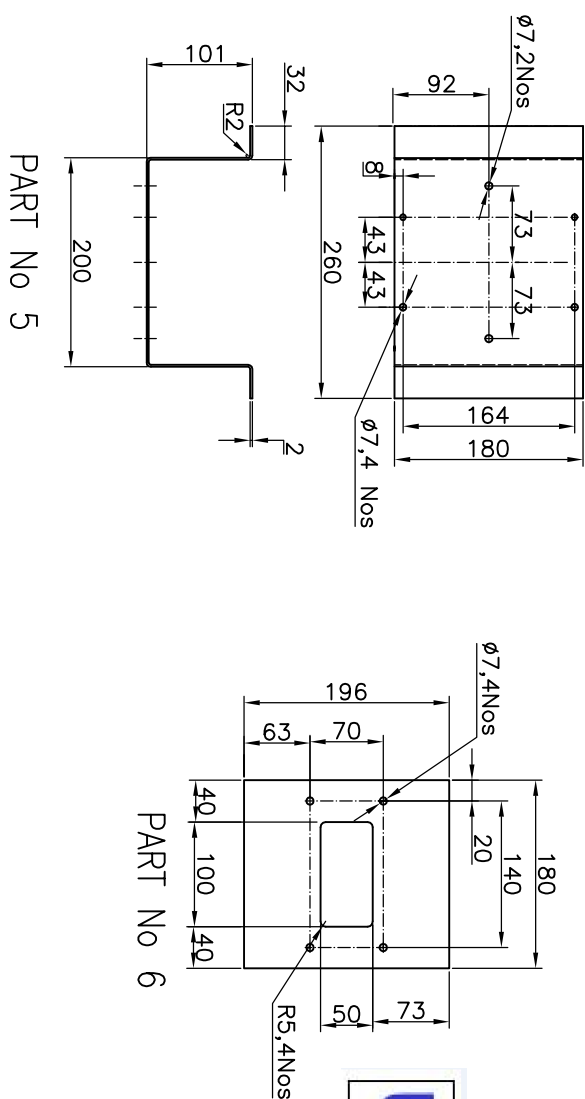


3		2				1				
MACHING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4,000	ABOVE 4,000	RA
	TOLERANCE	+0.1	+0.2	+0.3	+0.5	+0.8	+1.2	+2	+3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. NO.227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 202 (P-1) (MEDIUM)	QUALITY OF WELD JOINTS REF. NO 230 (MEDIUM)									
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 102C.										
WELDING SHALL BE CARRIED OUT AS PER IS. 9595-96										
						STATUS				



# UN CONTROLLED

[illegible]