

MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~

FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227

UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)

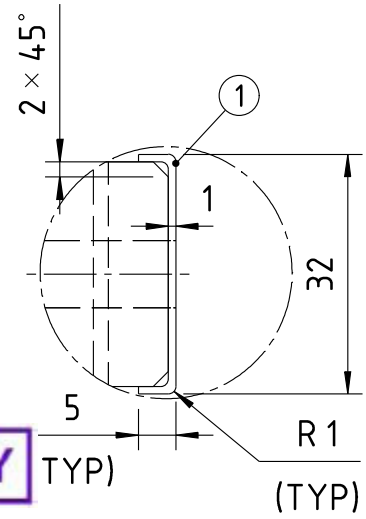
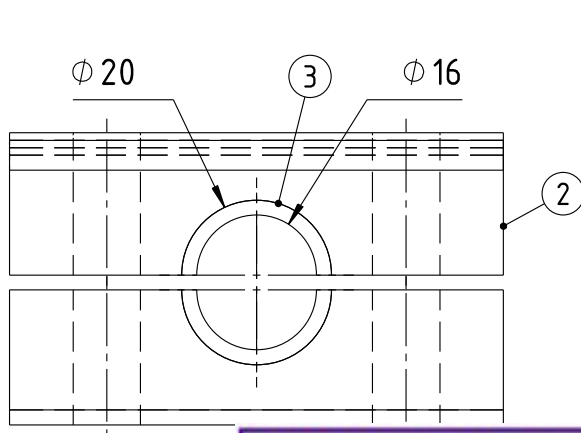
QUALITY OF WELD JOINTS REF, RD 230 MEDIUM

VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.

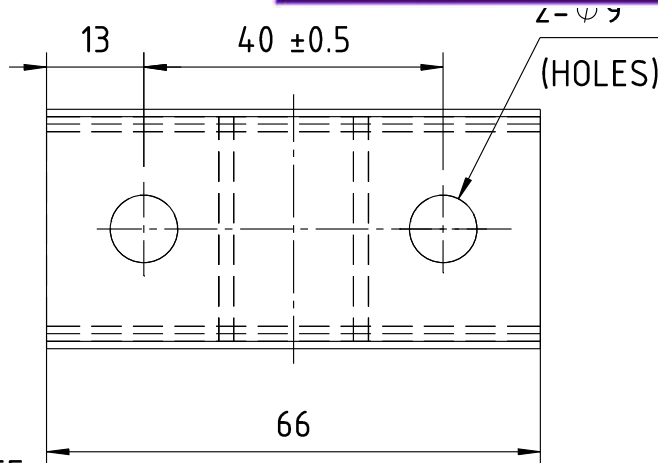
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96

STATUS:

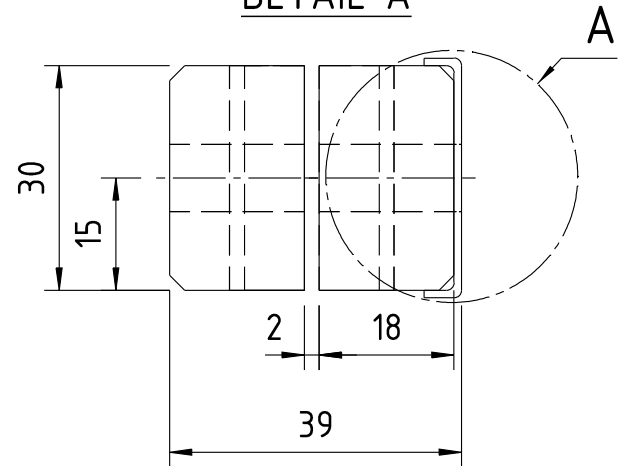
PROTO



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DETAIL A



NOTE:

1. REMOVE ALL SHARP EDGES AND BURRS.
2. CLEAT SHALL BE FIRE RETARDANT TO V-0 GRADE OF UL-94

3	1		RUBBER PROTECTOR	52X30X2THK	EPDM	
2	2		CLEAT	66X30X18THK	NYLON 6	
1	1		PLATE	66X40X1THK	SUS304	
SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./I.S	Wt. (Kg)
MATERIAL						

							PRODUCT	MUMBAI METRO CARS L2 & L7									
							REF DRG										
							MATERIAL	—									
							HEAT TREAT.		APPD	MS							
							SURFACE TREAT.		REVD	RSS							
							TITLE	CLEAT ASSY TACHO	CHKD	VSE							
							DRWN		AKSHAY								
							SCALE				SHEET	Wt.					
							1:1				1 OF 1	0.13Kg					
							DRG No.		525-81039				ALT				
ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD		BEM LIMITED										
						NEW FRONTIERS. NEW DREAMS											