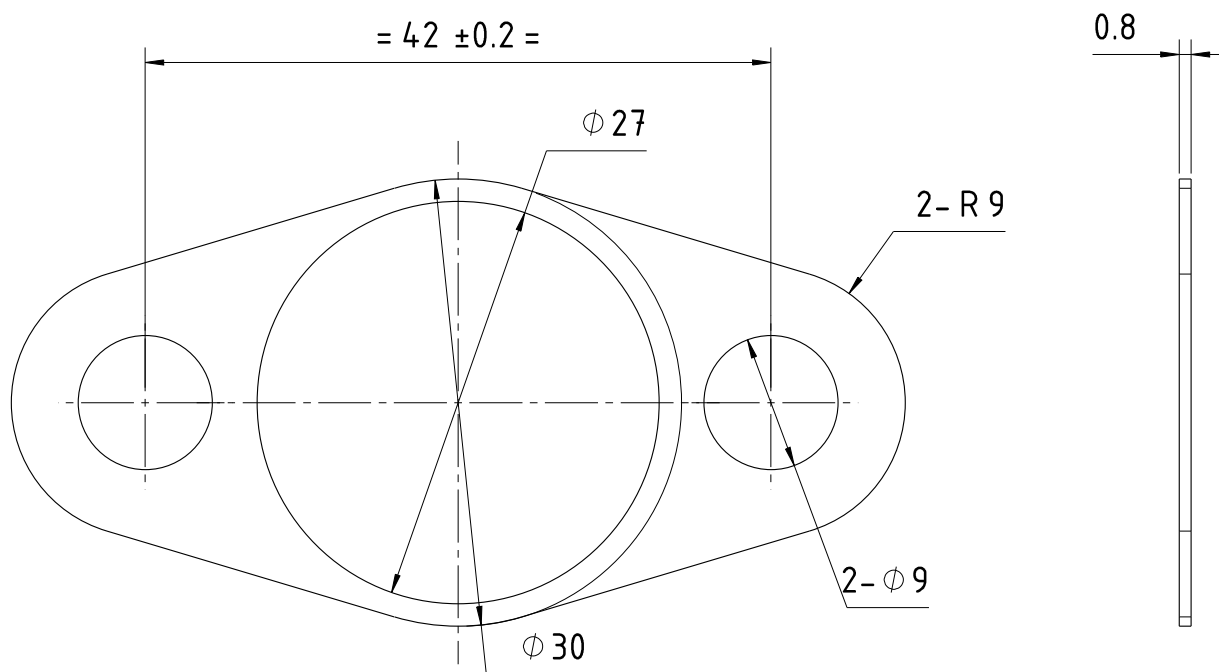


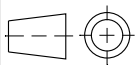
MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.							STATUS:	PROTO		
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



**UNCONTROLLED COPY**

NOTE:

1. REMOVE ALL SHARP EDGES AND BURRS.
2. SHALL BE ZINC PLATED AS PER SERVICE GRADE No. 2 OF IS:1573-86 AND CHROMATE PASSIVATED TO COLOUR IRIDESCENT YELLOW.

							60x30x0.8		
SL.No.	QTY	PART / STOCK No.				DESCRIPTION	SIZE	COMPANY STD./I.S	Wt. (Kg)
								MATERIAL	
						PRODUCT	MUMBAI METRO CARS L2 & L7		
						REF DRG			
						MATERIAL	IS:513-94, Gr-0		
						HEAT TREAT.	APPD	MS	
						SURFACE TREAT.	REVD	RSS	
						TITLE	CHKD	VSE	
							DRWN	VSE	
							SCALE		SHEET
							2:1	1 OF 1	Wt.
									0.04 kg
ALT.NO.	ECN NO/CHANGES		DATE	BY	CHKD	APPD	DRG No.		
							525-81125		
							ALT		
							