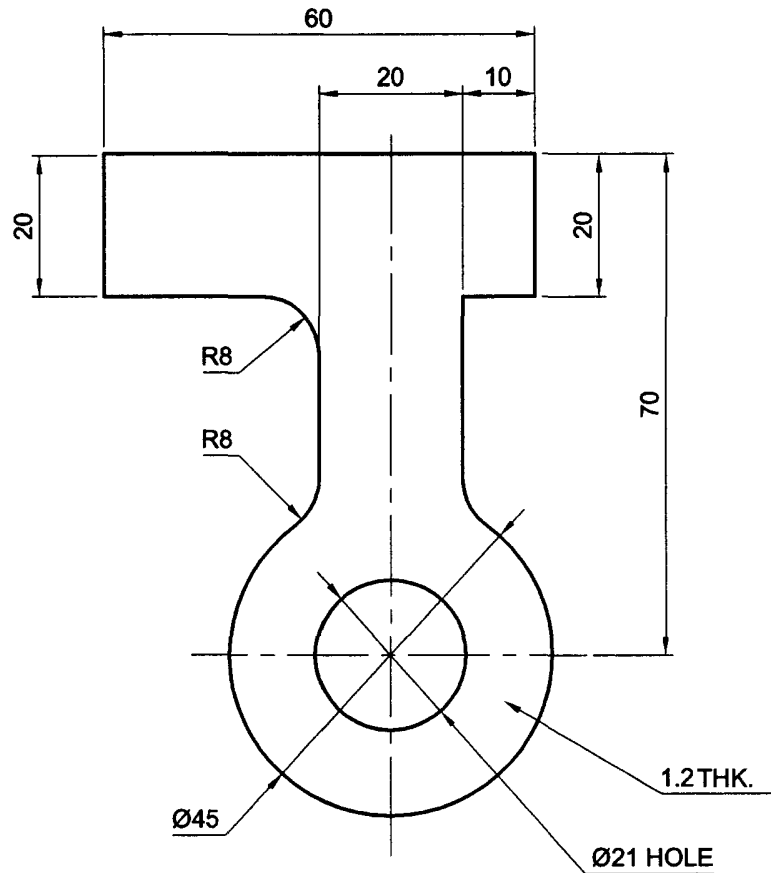


FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227

UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)

VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS.1012.C.  
QUALITY OF WELD JOINTS REF, RD-230 MEDIUM

PROTO/PILOT/PRODUCTION



### NOTE

1. PART SHALL BE ZINC PLATED AS PER SERVICE GRADE No. 2 OF IS: 1573-86 AND CHROMATE PASSIVATED TO COLOUR IRIDESCENT YELLOW

**UN CONTROLLED COPY**

		C100603120		93x63x1.2THK.		IS: 513-94, Gr.-O	
SL No.	QTY	DRG. / STOCK No.		DESCRIPTION		SIZE	COMPANY STD/IS STD   Wt.Kg
		DETAIL PARTS				MATERIAL	
		PRODUCT <b>METRO BOGIE</b>					
		SURFACE TREATMENT					
		APPROVED <i>[Signature]</i> 16.4.08					
		CHECKED <i>[Signature]</i> 16.4.08					
		DRAWN ILYAS 18.2.08					
		REF DRG					
		2		909-81009		M / DT / T	SCALE 1:1
ALT	CHANGES / ECN No.	DATE	BY	CKD	APP	QTY	NEXT ASSY
						MODEL	
						DRG No.	
						SHEET OF	
						Wt (Kg)	
						ALT	
						0.052	
						909-81139	
						WASHER, LOCKING	
						909-81139	
						WASHER, LOCKING	
						WASHER, LOCKING	



**BEML LIMITED**  
R&D, BANGALORE COMPLEX  
BANGALORE 560 075

**WASHER, LOCKING**

**909-81139**

**WASHER, LOCKING**

GRADE No.	VALUE	SYMBOL	GRADE No.	VALUE	SYMBOL
N1	0.025	▽	N6	0.8	▽
N2	0.05	▽	N7	1.6	▽
N3	0.1	▽	N8	3.2	▽
N4	0.2	▽	N9	6.3	▽
N5	0.4	▽	N10	12.5	▽
N11	25	▽	N12	50	▽
SURFACE ROUGHNESS					