

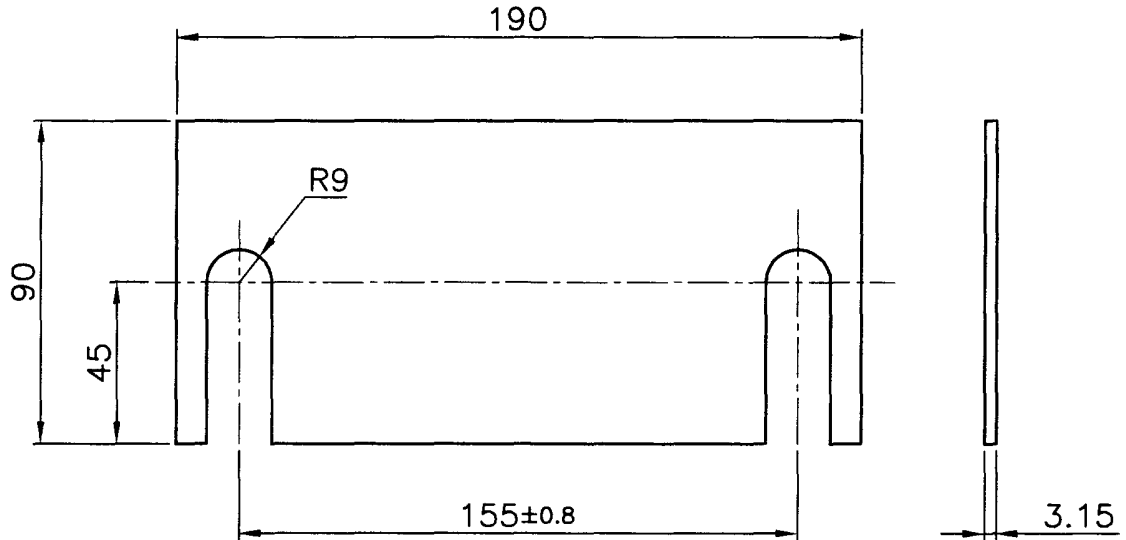
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227

UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)

VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS.1012.C.

QUALITY OF WELD JOINTS REF, RD-230 MEDIUM

PROTO/PILOT/PRODUCTION



NOTE

- PART SHALL BE ZINC PLATED AS PER SERVICE GRADE No. 2 OF IS: 1573-86 AND CHROMATE PASSIVATED TO COLOUR IRIDESCENT YELLOW

UN CONTROLLED COPY

GRADE No.	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12
VALUE	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
SYMBOL												
SURFACE ROUGHNESS												

		C100603315		190x90x3.15THK.		IS: 513-94, Gr.-O	
SL No.	QTY	DRG. / STOCK No.	DESCRIPTION		SIZE	COMPANY STD/IS STD	Wt.Kg
		DETAIL PARTS				MATERIAL	
		PRODUCT METRO BOGIE					
		SURFACE TREATMENT					
		APPROVED <i>S. Prakash</i> 25.2.08					
		CHECKED <i>ILYAS</i> 25.2.08					
		DRAWN ILYAS 4.1.08					
		REF DRG 1179					
		2	909-82201	M / DT / T	SCALE 1:2	SHEET OF	Wt (Kg) 0.39
ALT	CHANGES / ECN No.	DATE	BY	CKD	APP	TITLE LINER, LATERAL BUFFER (3.15 THK.)	
BEML LIMITED R&D, BANGALORE COMPLEX BANGALORE 560 075						DRG No. 909-82111	
						ALT	