

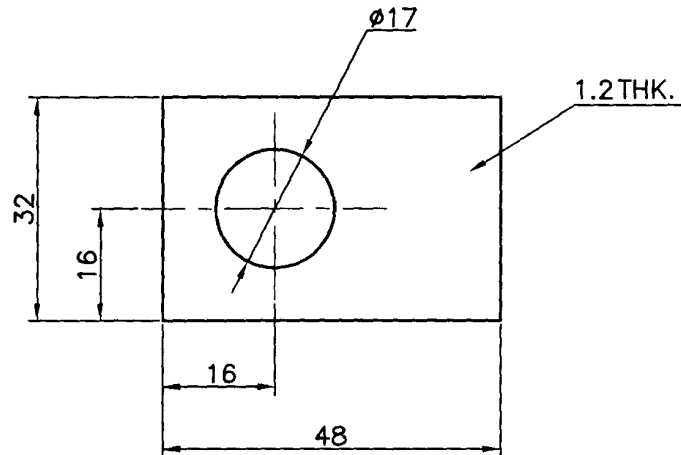
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227

UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)

VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS.1012.C.

QUALITY OF WELD JOINTS REF, RD-230 MEDIUM

PROTO/PILOT/PRODUCTION



# NOTE

- PART SHALL BE ZINC PLATED AS PER SERVICE GRADE No. 2 OF IS: 1573-86 AND CHROMATE PASSIVATED TO COLOUR IRIDESCENT YELLOW

**UN CONTROLLED COPY**

GRADE No.	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12
VALUE	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
SYMBOL												
SURFACE ROUGHNESS												

C100603120		48x32x1.2THK.		IS: 513-94, Gr.-O	
SL No.	QTY	DRG. / STOCK No.	DESCRIPTION	SIZE	COMPANY STD/IS STD Wt.Kg
DETAIL PARTS			MATERIAL		
PRODUCT METRO BOGIE					
SURFACE TREATMENT					
APPROVED				<i>[Signature]</i>	25.2.08
CHECKED				<i>[Signature]</i>	25.2.08
DRAWN				ILYAS	4.1.08
REF DRG 1158					
8	909-82201	M / DT / T	SCALE 1:1	SHEET OF	Wt (Kg) 0.012
ALT	CHANGES / ECN No.	DATE	BY	CKD APP	MODEL
TITLE			DRG No.		
PLATE, LOCKING			909-82115		
BEML LIMITED R&D, BANGALORE COMPLEX BANGALORE 560 075			ALT		