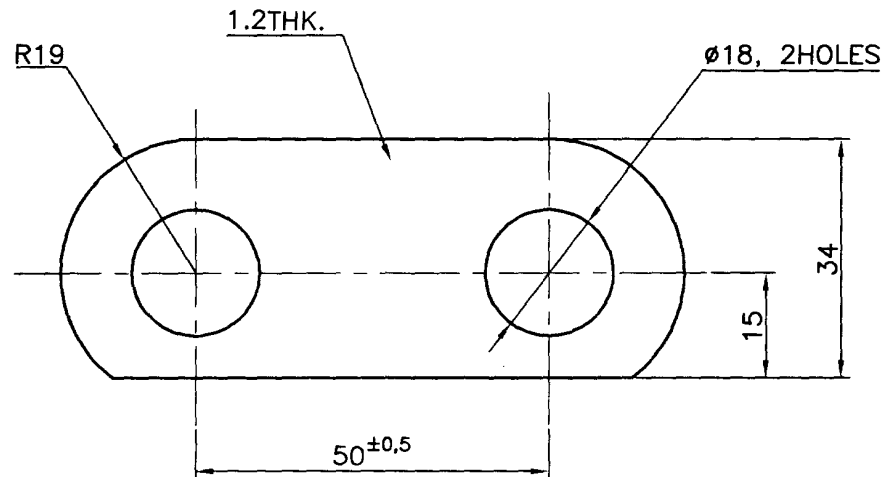


FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227
 UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)
 VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS.1012.C.
 QUALITY OF WELD JOINTS REF, RD-230 MEDIUM

PROTO/PILOT/PRODUCTION



NOTE

1. PART SHALL BE ZINC PLATED AS PER SERVICE GRADE No. 2 OF IS: 1573-86 AND CHROMATE PASSIVATED TO COLOUR IRIDESCENT YELLOW

UN CONTROLLED COPY

		C100603120		88x34x1.2THK.		IS: 513-94, Gr.-O	
SL No.	QTY	DRG. / STOCK No.		DESCRIPTION		SIZE	COMPANY.STD/IS.STD Wt.Kg
		DETAIL PARTS		MATERIAL			
				PRODUCT METRO BOGIE			
				SURFACE TREATMENT			
				APPROVED			
				CHECKED		25.2.08	
				DRAWN		ILYAS 4.1.08	
				REF DRG 1277			
		4		909-82401		M / DT / T	
		ALT		CHANGES / ECN No.		DATE BY CKD APP	
		QTY		NEXT ASSY		MODEL	
		TITLE		WASHER, LOCKING		DRG No.	
				909-82118		ALT	



BEML LIMITED
 R&D, BANGALORE COMPLEX
 BANGALORE 560 075

WASHER, LOCKING

909-82118



GRADE No.	VALUE	SYMBOL
N1	0.025	▽
N2	0.05	▽
N3	0.1	▽
N4	0.2	▽
N5	0.4	▽
N6	0.8	▽
N7	1.6	▽
N8	3.2	▽
N9	6.3	▽
N10	12.5	▽
N11	25	▽
N12	50	▽
SURFACE ROUGHNESS		