

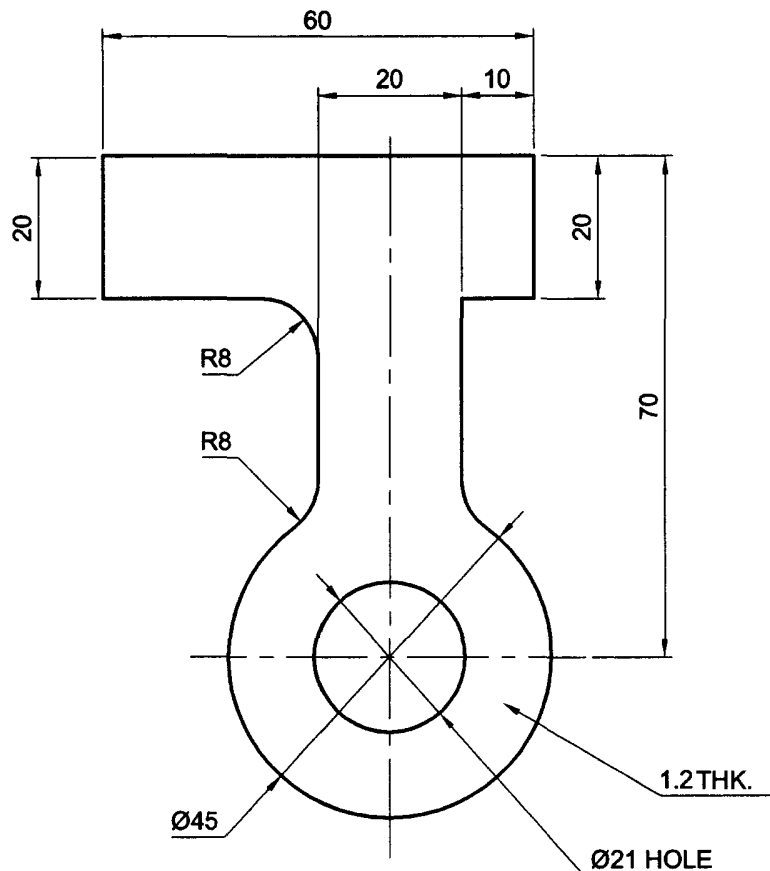
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227

UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)

VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS.1012.C.

QUALITY OF WELD JOINTS REF, RD-230 MEDIUM

PROTO/PILOT/PRODUCTION



NOTE

1. PART SHALL BE ZINC PLATED AS PER SERVICE GRADE No. 2 OF IS: 1573-86 AND CHROMATE PASSIVATED TO COLOUR IRIDESCENT YELLOW

UN CONTROLLED COPY

		C100603120		93x63x1.2THK.		IS: 513-94, Gr.-O	
SL No.	QTY	DRG. / STOCK No.		DESCRIPTION		SIZE	COMPANY STD/IS STD
		DETAIL PARTS		MATERIAL			
		PRODUCT METRO BOGIE					
		SURFACE TREATMENT					
		APPROVED <i>[Signature]</i> 16.4.08					
		CHECKED <i>[Signature]</i> 16.4.08					
		DRAWN ILYAS 18.2.08					
		REF DRG					
		2		909-81009		M / DT / T	SCALE 1:1
		QTY		NEXT ASSY		MODEL	SHEET OF
		ALT		CHANGES / ECN No.		DATE	BY
		CDK		APP		Wt (Kg) 0.052	
		TITLE		DRG No.		ALT	
		WASHER, LOCKING		909-81139		△	



BEML LIMITED
R&D, BANGALORE COMPLEX
BANGALORE 560 075

WASHER, LOCKING

909-81139

GRADE No.	VALUE	SYMBOL	GRADE No.	VALUE	SYMBOL
N1	0.025	▽	N6	0.8	▽
N2	0.05	▽	N7	1.6	▽
N3	0.1	▽	N8	3.2	▽
N4	0.2	▽	N9	6.3	▽
N5	0.4	▽	N10	12.5	▽
N11	25	▽	N12	50	▽
SURFACE ROUGHNESS					