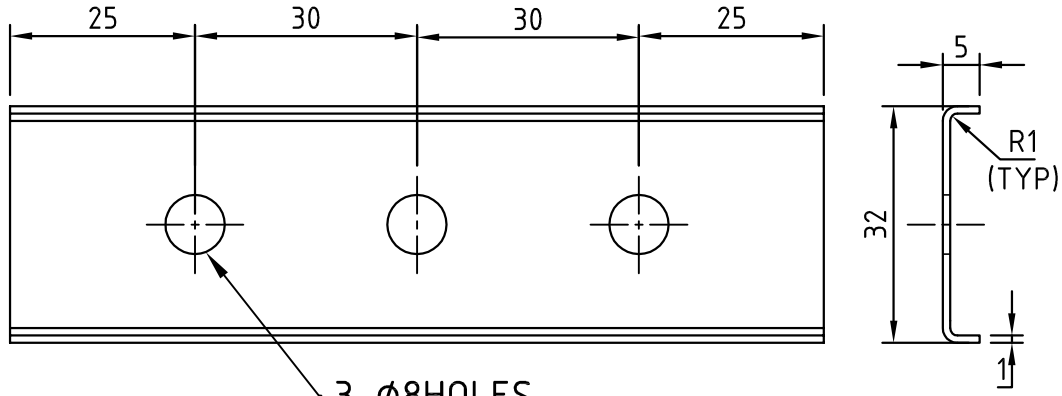
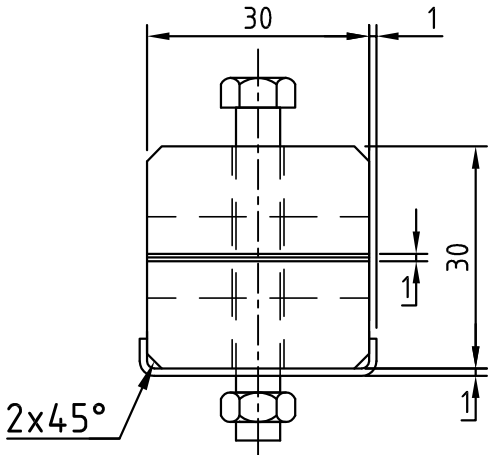
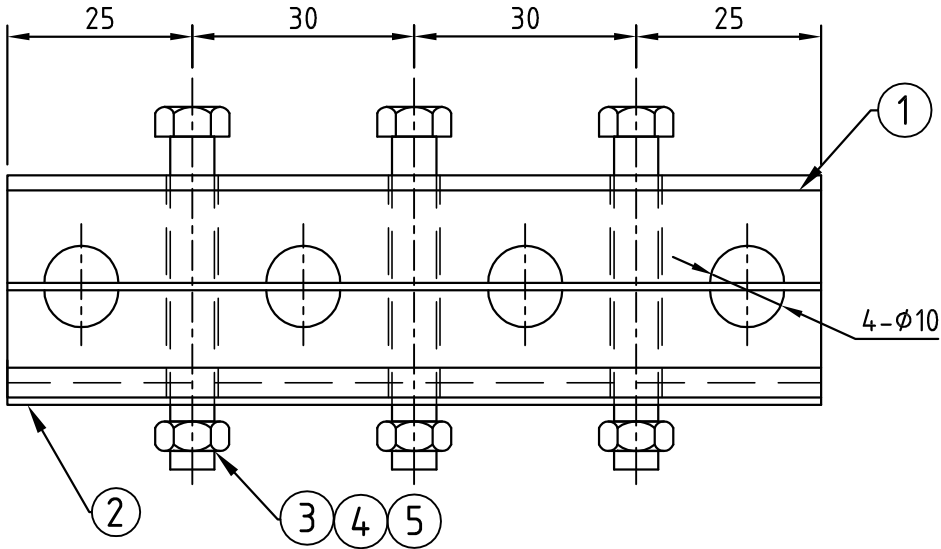


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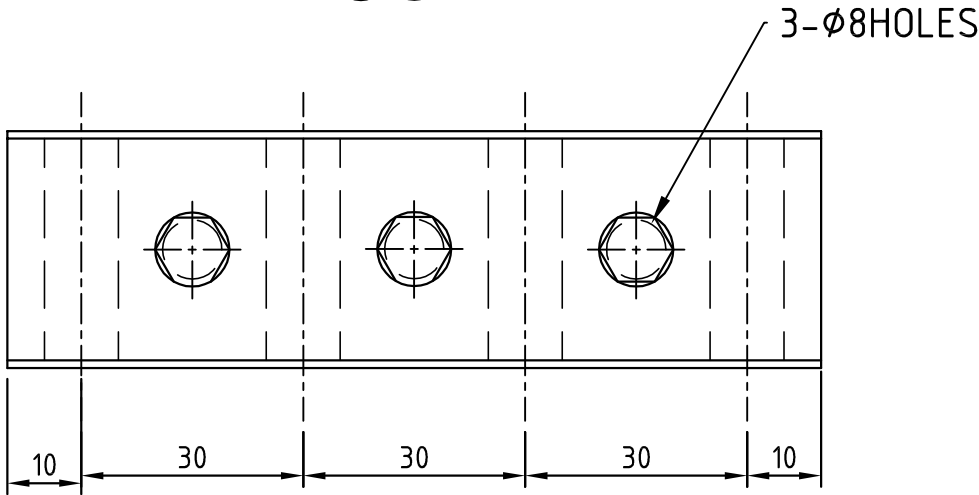
GRADE No.	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12	ROUGHNESS
VALUE	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	
SYMBOL													
SURFACE													







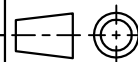


DETAIL P2

NOTE:

1. NYLOCK SHALL BE APPLIED TO ALL BOLTS FOR LOCK TIGHT.
2. FIRST REMOVAL PREVAILING TORQUE OF NYLOCK IS 4.5 (kg.cm) FOR M6 BOLT.
3. NYLON 6 GRADE 1011SW SHALL COMPLY TO FIRE STANDARD EN45545 HL3



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5	3	RFW0920616	SPRING WASHER	B6 TO IS.3063-94 / MATL.AISI.304			
4	3	RFN3860652	HEXAGONAL HEAD NUT	M6 TO IS.1364(PT-3)-02/MATL. IS.3506-79, Gr-A2-70			
3	3	RFB3850650	HEXAGONAL FLANGE BOLT	M6x50 TO ISO 4162-90,Gr-A2-70, STAINLESS STEEL, WITH PRE-APPLIED ADHESIVE.			
2	1		PLATE		SUS304		
1	1 SET		CLEAT		SEE NOTE 3		
SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./I.S	Wt. (Kg)	
					MATERIAL		
			PRODUCT	BMRCL METRO CARS			
			REF DRG				
			MATERIAL				
			HEAT TREAT.	APPD	MS	08-08-2020	
			SURFACE TREAT.	REVD	SK	08-08-2020	
			TITLE	CHKD	SK	08-08-2020	
			CLEAT (D10xD10xD10xD10-P30)	DRWN	MR	08-08-2020	
				SCALE		SHEET	Wt.(Kg)
				1:1	1 OF 1	-	
				DRG No.		ALT	
 BEM LIMITED				525-60069			
ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD		



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525-60069