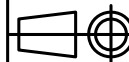


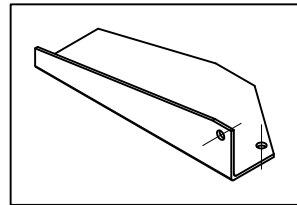


GRADE No.	N12	N11	N10	N9	N8	N7	N6	N5	N4	N3	N2	N1
VALUE	50	25	12.5	6.3	3.2	1.6	0.8	0.4	0.2	0.1	0.05	0.025
SYMBOL												

**SURFACE  
ROUGHNESS**

SL No.		QTY	DRG. / STOCK No.				DESCRIPTION		SIZE		COMPANY.STD/IS.STD		Wt. Kg
			DETAIL PARTS				MATERIAL						
							PRODUCT BEML TATRA VEHICLE						
										SURFACE TREATMENT —			
										APPROVED	RAJASEKARAN	26.05.20	
										CHECKED	RAJASEKARAN	26.05.20	
										DRAWN	UDAYA RAVI	26.05.20	
										REF DRG	—		
						01	151170001002	TATRA	SCALE			SHEET OF	Wt (Kg)
ALT	CHANGES / ECN No.		DATE	BY	CKD	APP	QTY	NEXT ASSY	MODEL	1:5			
TITLE 3MM PLATE									DRG No. 151171012003			ALT 	
 BEML LIMITED R&D, DEFENCE PALAKKAD													



NOTE :

- 1.Aluminium Metal Spray,BSEN: 22063–94,150 Microns.
- 2.Aluminium Heat Resistant Paint,Gr–1,IS: 13183–91  
30 Microns.
- 3.Dimensions specified are in mm.
- 4.Remove all sharp corners.