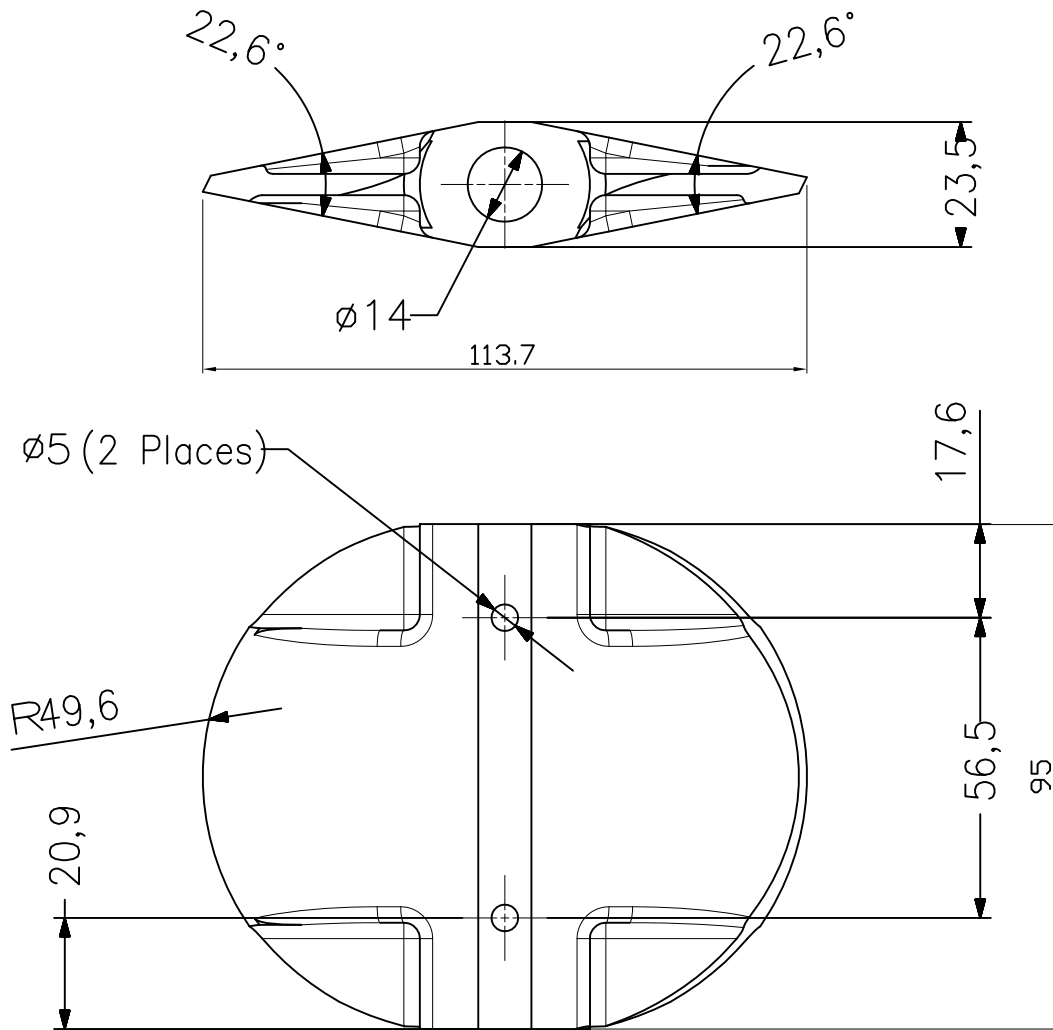


MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227									
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)									
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.						PROTO / PILOT / PRODUCTION			
QUALITY OF WELD JOINTS REF, ISO 5817									



MATERIAL SPECIFICATION: SG400/15 (IS:1865-1991)

NOTE:1) Dimensions specified are in mm  
2) Remove all sharp corners.

SL No.	QTY	DRG. / STOCK No.					DESCRIPTION		SIZE	COMPANY.STD/IS.STD		Wt.Kg.				
							DETAIL PARTS			MATERIAL						
						PRODUCT										
						BEML TATRA VEHICLE										
							SURFACE TREATMENT									
							—									
							APPROVED	RAJASEKARAN R	26.05.20							
							CHECKED	RAJASEKARAN R	26.05.20							
							DRAWN	UDAYA RAVI	26.05.20							
							REF DRG	—								
							01	151170001002	TATRA	SCALE		SHEET	Wt (Kg)			
										NTS		1 OF 1	0.676			
ALT	CHANGES / ECN No.					DATE	BY	CKD	APP	QTY	NEXT ASSY		MODEL			
 BEM LIMITED R&D, DEFENCE PALAKKAD										TITLE  DISC				DRG No.		ALT
														151172002003		



BEML LIMITED  
R&D, DEFENCE  
PALAKKAD

SURFACE  
ROUGHNESS

